

NORTON

AUTOMOTIVE AFTERMARKET REFINISHING PRODUCTS

CATALOG 330

2009 | 2010

REVOLUTIONIZING
REFINISHING



www.nortonautomotive.com

NOTHING SAYS **NORTON** LIKE THE END RESULT

From the drawing board to the body shop, every Norton product is extensively tested to establish higher standards of performance and productivity. Norton products are engineered to save body shop pros time and money while providing the finest possible end result.

And the best possible bottom line.

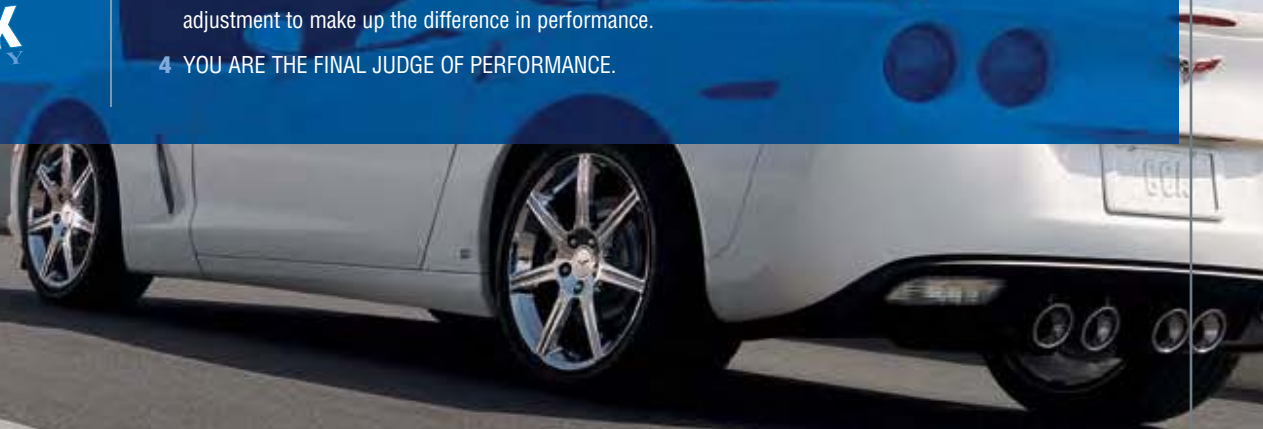
	MULTI-AIR	2		GOLD RESERVE	13		SCUFFING SOLUTIONS	20
	A275	6		GOLD	14		BEAR-TEX RAPID STRIP	22
	NORTON BLUE MAG	10		DEFECT REMOVAL AND BUFFING	16		CUTTING WHEELS	23
	DRY ICE	12		BLACK ICE WATERPROOF	19		2" – 3" GRINDING DISCS	24

THE NORTON NO-RISK TEST POLICY



Test drive Norton products in your shop, AT NO RISK. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our test drive program allows the technicians to do their regular work, without interruption, using Norton products in "real world" conditions. You're the final judge of performance. At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see:

- 1 Test the product in your shop on your machines.
- 2 If the product tested is completely unsatisfactory, you will receive a full refund.
- 3 If the product tested performs at a lower level than the product presently being used, you will receive an adjustment to make up the difference in performance.
- 4 YOU ARE THE FINAL JUDGE OF PERFORMANCE.



	4" – 9" GRINDING DISCS 26		SPEEDGRIP TRUCK LINE 39		SPECIALTY PRODUCTS 52
	TAPES AND MASKING PRODUCTS 28		ADHESIVES AND SEALERS 42		3M TO NORTON CROSS REFERENCE 54
	NORTON PAINT SYSTEM 32		ACCESSORIES 45		PART NUMBER TO PAGE CROSS REFERENCE 57
	SPEEDGRIP STRUCTURAL ADHESIVES AUTO LINE 36		JOB PACK 51		PRODUCTS AT-A-GLANCE 60

INNOVATION IS IN THE AIR SAND MORE IN LESS TIME!

Eliminating dust and increasing the surface cutting area is how Multi-Air is able to improve productivity. It's simple, if you keep the abrasive grain exposed to cut through paint, primer and body filler by continually removing the dirt that can clog paper and leave wild scratches, you will cut faster and the sandpaper will last longer. Bottom line, the job gets done faster and costs less with Norton Multi-Air.

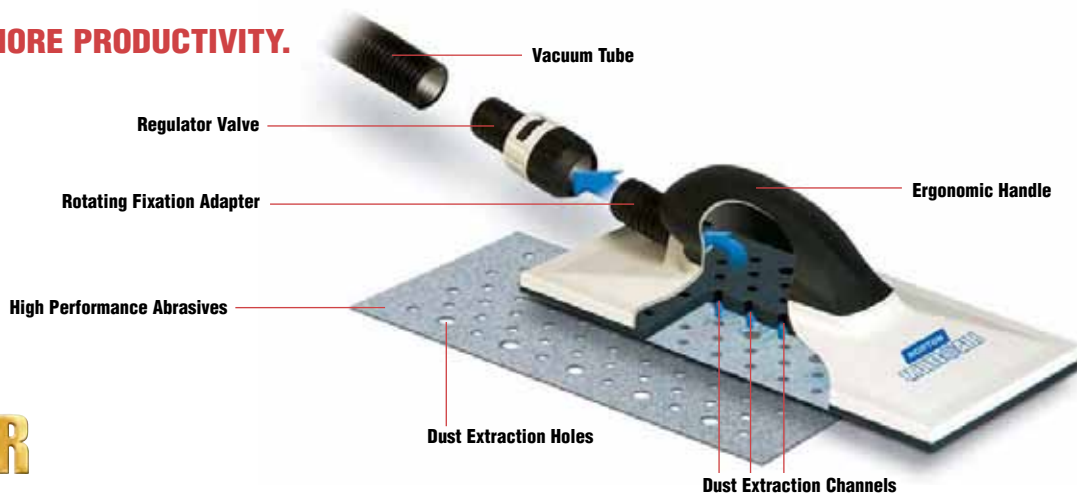
35% to 60% productivity gain over traditional sanding methods

Keeps a shop clean which is critical in a waterborne shop

Revolutionary, highly engineered back-up pad and blocks for maximum dust extraction

Can be used with or without a central vacuum system

LESS DUST MEANS MORE PRODUCTIVITY.



MULTI AIR



Improve Productivity

Each block has an ergonomic handle with a regulator adapter to control air flow and suction and a reducer to fit the block to any portable

or central vacuum system. A hose with a universal conical adapter is available to adapt a Multi-Air block to any vacuum system.

Eliminate Dust

Body filler and dust that can mess up a shop and contaminate paint jobs are efficiently sucked into the vacuum through the dust extraction holes. The technique of body file sanding is exactly the same, but the end results are free of dirt and dust

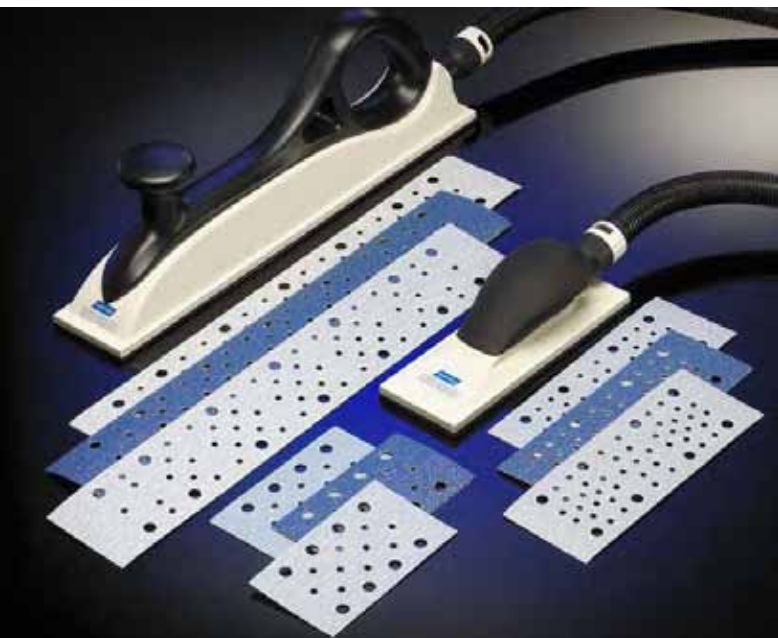
Reduce Labor Costs

For power assist sanding, Hutchins has self-generating vacuum body file machines that can be adapted to the Multi-Air system with shoes.



Proper Hole Alignment: the larger holes on each side assist in the proper alignment of the vacuum holes.

NORTON



Premium abrasive grains for the ultimate cut

Reduce contaminants for a cleaner working environment

Virtually no clogging

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface remains clean
- Premium abrasive grains

BENEFITS

- Clogging is virtually eliminated
- Cleaner working environment
- Less dust and contamination in the shop
- Consistent cut throughout the life of the body file sheet
- No clogging or loading
- Substantially longer life and faster cut than conventional abrasives

Body File Sheets

A975 Dry Ice ceramic grain and H835 BlueMag Zirconia grain on a reinforced backing with hook and loop attachment which lasts extra long without generating heat. Ideal for sanding body filler.



SIZE

GRIT	SPEC
P180B	A975
P120C	A975
P80C	A975
P40E	H835

PKG/CASE



NORGRIP
2-3/4" X 16-1/2"

699573-	94466
94464	94472
94463	94470
94450	94363

50/4



NORGRIP
2-3/4" X 8"

699573-	94474
94472	94457
94470	94456
94363	94449

50/4



NORGRIP
2-3/4" X 5"

699573-	94459
94457	94457
94456	94456
94449	94449

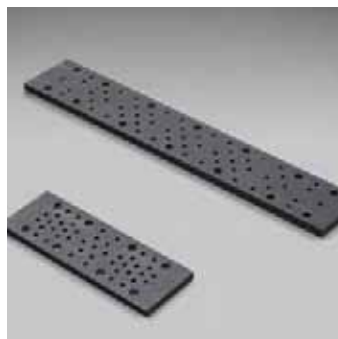
50/4



Multi-Air Hand Blocks

The ergonomic dust free Hand Blocks are easy to hold and move in any position. Each block comes with a regulator adapter to control air flow and a reducer to connect to a standard vacuum hose line.

SIZE	2-3/4" X 16-1/2"	2-3/4" X 8"	2-3/4" X 5"
	699573-	699573-	699573-
	96648	96646	96645
CASE	1	1	1



Multi-Air Shoes

Hutchins self-generating vacuum body file machines can be adapted to the Multi-Air system with shoes.



SIZE	2-3/4" X 16"	2-3/4" X 8"	FITS HUTCHINS
	662611-	662611-	MODEL
	85225	-	4932 & 4920
	-	91305	8623
CASE	10	10	



Multi-Air Tube and Universal Conical Adapter

The 4 meter (13') hose extension tube with conical adapter is a universal fit for any central or any portable vacuum system.

4 METERS	
	076607-
Hose	67979
CASE	1



Elimination of dust for full visual control of the work surface

Reduce contaminants for a cleaner working environment

Ideal for waterborne shops

FEATURES

- Revolutionary design for maximum vacuum assist
- Cutting surface remains clean
- Premium abrasive grain
- SoftTouch discs in fine grits

BENEFITS

- 30% increase in dust extraction
- Clogging is virtually eliminated
- Cleaner working environment
- Less dust and contamination in the shop
- 35% increase in productivity vs. traditional vacuum systems
- No clogging
- Consistent cut throughout the life of the disc
- Substantially longer life and faster cut than conventional abrasives
- Sand over contours without cutting through



6" A275 NorGrip

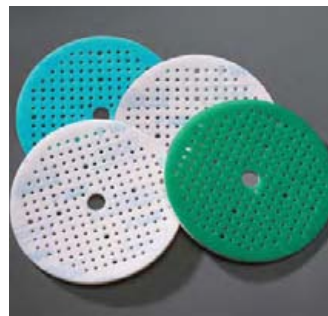


6"

GRIT	636425-
P800B	60573
P600B	60572
P500B	60571
P400B	60570
P320B	60568
P280B	60567
P240B	60566
P220B	60565
P180B	60564
P150B	60563
P120B	60562
P80B	60561

PKG/CASE 100/4

A275 "Original Performance" on hook and loop NorGrip discs offer the longest life and fastest cut for any sanding job in the bodyshop.



6" SoftTouch Foam Sponge NorGrip



6"

GRIT	636425-
P1500	60579
P1000	60578
P800	60577

PKG/CASE 20/4

A275 "Original Performance" on hook and loop NorGrip discs on a durable foam sponge allows for contour sanding without cutting through. Discs are color-coded to properly identify grit.



6" Norton Blue Mag NorGrip



6"

GRIT	662611-
P80E	81412

PKG/CASE 50/4

Norton Blue Mag hook and loop NorGrip discs last long and cut quickly, using premium zirconia grain, which microfractures to remain sharp and fast cutting.



6" Dry Ice NorGrip



6"

GRIT	636425-
P400B	65925 <i>NS</i>
P320B	23437 <i>NS</i>
P280B	23436 <i>NS</i>
P240B	23435 <i>NS</i>
P220B	23434 <i>NS</i>
P180B	65920
P120C	23429
P80C	65916

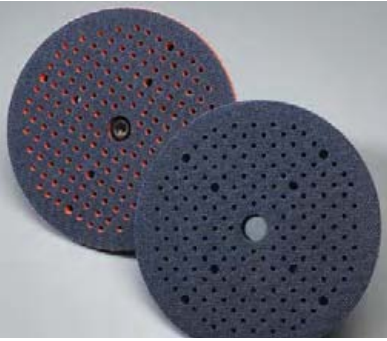
PKG/CASE 100/4

NorGrip hook and loop discs with patented Norton SG ceramic grain are the perfect solution for hard-to-sand and self-healing clears. Dry Ice also works well on composite material, aluminum and other difficult-to-sand surfaces.

NS NON-STOCK ITEM

NORTON

DRYice



6" Multi-Air Back-Up Pads

Innovative design for optimal air flow and powerful dust extraction. Medium pad 82245 has been engineered with a durable, heat-resistant plastic, a molded-in 5/16"-24 spindle and longer hooks. Soft pad 60505 is packed with Festo adapter, two threaded bolts: M8 and 5/16"-24 and three fiber ring spacers. The soft pad is only for use on extreme contours using NorGrip 320 grit and finer.

- MEDIUM
- SOFT



SIZE	6"	RPM
GRIT	636425-	
Medium	82245	12,000
Soft	60605	7,700

CASE 1

DO NOT USE THE SOFT DENSITY PAD WITH SOFTTOUCH DISCS.



13,000 rpm variable speed
3/16" orbital

- COARSE

6" Hutchins Self-Generating Vacuum 3/16" D/A

Comes with a medium Multi-Air back-up pad. The hose assembly attaches directly to the tool. An adapter is included to attach the bag assembly to the D/A.

SIZE	6"
	636425-06085

CASE 1



10,000 rpm variable speed
3/32" orbital

- FINE

6" Hutchins Self-Generating Vacuum 3/32" D/A

Comes with a medium Multi-Air back-up pad. The hose assembly attaches to the tool. An adapter is included to attach the bag assembly directly to the D/A.

SIZE	6"
	636425-06086

CASE 1



Hose assembly for Hutchins self-generating vacuum D/A sanders 06085 and 06086

Multi-Air Hose Assembly for Self-Generating Vacuum D/A

Attaches directly to the self generating vacuum tool. The bag assembly then attaches to the end of the hose to complete the system. Length 5'.

	636425-06087
--	--------------

CASE 1



For Hutchins self-generating vacuum D/A sanders 06085 and 06086

Multi-Air Bag Assembly for Self-Generating Vacuum D/A

The reusable bag assembly connects either directly to the self-generating tool or to the end of the hose assembly. The bag can be emptied and re-used multiple times.

	636425-06088
--	--------------

CASE 1



13,000 rpm variable speed
3/16" orbital.

- COARSE

6" Hutchins Vacuum-Only 3/16" D/A

Comes with a medium Multi-Air back-up pad. This tool is designed for use with a central or portable vacuum system.

SIZE	6"
	636425-06089

CASE 1



10,000 rpm variable speed
3/32" orbital

- FINE

6" Hutchins Vacuum-Only 3/32" D/A

Comes with a medium Multi-Air back-up pad. This tool is designed for use with a central or portable vacuum system.

SIZE	6"
	636425-06090

CASE 1

ULTIMATE PERFORMANCE **NORTON A275 DELIVERS RESULTS!**



Work Smarter, *Finish Faster.*

A275 is sandpaper technology at its best. It cuts faster, runs cooler, resists loading better and lasts far longer than any conventional sandpaper. What makes high performance A275 deliver? A sharp, heat-treated P-graded aluminum oxide abrasive coupled with an anti-loading agent, bonded to a tough, tear resistant latex/paper backing. The result? A high-quality, high-performance long lasting sandpaper that produces a quick, cool cut without loading.

NORTON



Premium heat-treated grain | **Unique B-weight fiber reinforced latex/paper backing** | **Anti-loading**

DISCS

FEATURES

- Premium heat-treated grain
- Premium B-weight latex fiber reinforced paper backing
- FEPA P-graded grain
- Superior bond system
- Waterbased stearate No-Fil
- No pigment in No-Fil or bond

BENEFITS

- 30% – 50% faster cut rate
- Extended life
- Tear resistant
- More flexible
- Easier disc removal
- Achieves a more consistent, uniform scratch pattern
- Optimizes grain adhesion
- Extends cut life
- Improves load resistance
- Extends cut life
- Eliminates the risk of color transfer
- Creates a much stronger bond



PSA Discs

Finer grits can be used dry on all automotive finishes to save time and money and increase worktime productivity.



SIZE	5" TAB DISC	6" TAB DISC
GRIT	662611-	662611-
P1500B	31448 ^{NS}	31465
P1200B	31449	31466
P1000B	31450	31467
PKG/CASE	100/4	100/4

^{NS} NON-STOCK ITEM



PSA Disc Rolls









SIZE	5" DISC ROLL	6" DISC ROLL	8" DISC ROLL	5" VAC DISC ROLL	6" VAC DISC ROLL
GRIT	662611-	662611-	662611-	662611-	662611-
P800B	31451	31468	–	–	31502 ^{NS}
P600B	31452	31469	–	–	31503
P500B	31453	31470	–	31487	–
P400B	31454	31471	–	31488	31505
P320B	31456	31473	31609	31490	31507
P280B	31457	31474	–	–	31508
P240B	31458	31475	–	31492	31509
P220B	31459	31476	31612	31493	31510
P180B	31460	31477	31613	31494	31511
P150B	31461	31478	31614	31495	31512
P120B	31462	31479	31615	31496	31513
P100B	31463	31480	–	31497	31514
P80B	31464	31481	31617	31498	31515
PKG/CASE	100/6	100/6	100/4	100/6	100/6

^{NS} NON-STOCK ITEM



NorGrip hook and loop fastening system provides cooler cutting action and a finer finish.

NorGrip Discs




						
SIZE	3"	5"	6"	8"	5" VAC	6" VAC
GRIT	662611-	662611-	662611-	662611-	662611-	662611-
P1500B	47434	31533	31550	—	—	31584
P1200B	—	31534	31551	—	—	31585
P1000B	35900	31535	31552	—	—	31586
P800B	31519	31536	31553	—	—	31587
P600B	36996	31537	31554	—	31571	31588
P500B	31521	31538	31555	—	—	31589
P400B	36995	31539	31556	—	31573	31590
P320B	31524	31541	31558	—	31575	31592
P280B	—	—	31559	—	31576	31593
P240B	31526	31543	31560	—	31577	31594
P220B	31527	31544	31561	—	31578	31595
P180B	31528	31545	31562	31661	31579	31596
P150B	40385	31546	31563	—	31580	31597
P120B	28688	31547	31564	31662	31581	31598
P100B	44926	31548	31565	31663	31582	31599
P80B	31532	31549	31566	31664 ^{NS}	31583	31600
PKG/CASE	50/4	100/4	100/4	100/4	100/4	100/4

^{NS} NON-STOCK ITEM



Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly. Use on hand sanding blocks, file shoes or file boards. Fits sheet roll dispenser #42773.

PSA Sheet Rolls



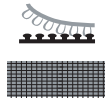
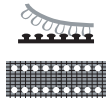
			
SIZE	2-3/4" X 45 YDS	2-3/4" X 30 YDS	2-3/4" X 25 YDS
GRIT	662611-	662611-	662611-
P600B	31679 ^{NS}	—	—
P400B	31681	—	—
P320B	31683	—	—
P240B	31685	—	—
P220B	31686	—	—
P180B	31687	—	—
P150B	31688	—	—
P120B	—	31689	—
P100B	—	31690	—
P80B	—	—	31691
PKG/CASE	1/5	1/5	1/5

^{NS} NON-STOCK ITEM



These body file sheets are a popular choice for dry sanding paint, primer and primer surfacer; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas.

Body File Sheets


				
SIZE	CLIP-ON 2-3/4" X 17-1/2"	PSA 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16" VAC
GRIT	662611-	662611-	662611-	662611-
P220B	31647	31635	31641	—
P180B	31648	31636	31642	31654
P150B	31649	31637	31643	—
P120B	31650	31638	31644	31656
P100B	31651	31639	31645	31657
P80B	31652	31640	31646	31658 ^{NS}
PKG/CASE	50/10	50/10	50/10	50/10

^{NS} NON-STOCK ITEM



9" x 11" Sheets

For dry sanding old paint, primer, primer surfacer, and between color coats; also for deburring, removing sand scratches, shaping and finishing plastic filler, and feather-edging repaired areas. Special No-Fil coating prevents premature loading.

SIZE	
GRIT	662611-
P1500B	31618
P1200B	31619
P1000B	31620
P800B	31621
P600B	31622
P500B	31623
P400B	31624
P320B	31626
P280B	31627
P240B	31628
P220B	31629
P180B	31630
P150B	31631
P120B	31632
P100B	31633
P80B	31634*
PKG/CASE	100/5
*PKG/CASE	50/5





**Premium
NorZon grain**

**Durable E-weight
latex/paper
backing**

**Phenolic resin
bonding agent**

FEATURES






- High strength blue latex paper backing
- NorZon zirconia alumina grain
- Proven coating technique
- Superior bond system

BENEFITS

- Improves performance and flexibility
- Reduces curling and edge chipping
- Self-sharpening
- Improves cut rate
- Extends product life
- Minimizes heat
- Improves cut rate
- More consistent, uniform scratch pattern
- Optimizes grain adhesion
- Extends product life







PSA Discs

					
SIZE	5"	6"	8"	6" VAC	8" VAC
GRIT	662611-	662611-	662611-	662611-	662611-
80E	25244	23573	23576	-	23582
40E	25307	23574	23577	23580	23583
36E	25436	23575	23578	-	23584
PKG/CASE	50/4	50/4	25/4	50/4	25/4

Norton BlueMag PSA discs are ideal for sanding body filler. NorZon grain micro-fractures to improve cut rate, minimize loading and reduce heat.



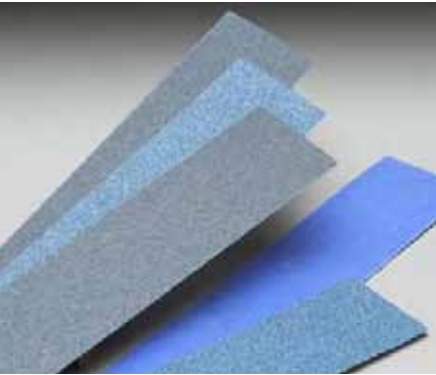
NorGrip Discs

				
SIZE	5"	6"	8"	8" VAC
GRIT	662611-	662611-	662611-	662611-
80E	25444	23588	23591	23596
40E	25684	23589	23592	23597 <i>NS</i>
36E	-	23590	23593	23598
PKG/CASE	25/4	25/4	25/4	25/4

NS NON-STOCK ITEM






Hook and loop fastening system allows for cool running characteristics that result in reduced loading, less frequent change-overs, and greater overall efficiency in productivity. Ideal for sanding body filler.

NORTON



Body File Sheets

Norton Blue Body File Sheets come in three different types: Clip-On, PSA and NorGrip. Self-sharpening NorZon grain improves cut rate, minimizes loading and reduces heat. Tough E-weight latex reinforced paper backing resists tearing. Norton BlueMag is ideal for sanding body filler.

					
SIZE	CLIP-ON 2-3/4" X 17-1/2"	PSA 2-3/4" X 16-1/2"	PSA 2-3/4" X 16" VAC	NORGRIP 2-3/4" X 16-1/2"	NORGRIP 2-3/4" X 16" VAC
GRIT	662611-	662611-	662611-	662611-	662611-
180E	26511	-	-	-	-
100E	26512	25595*	-	-	-
80E	23620	23608	23611	23614	23617
40E	23621	23609	23612 ^{NS}	23615	23618
36E	23622	23610	23613 ^{NS}	23616	23619 ^{NS}
PKG/CASE	50/5	50/5	50/5	25/5	25/5
*PKG/CASE		50/10			

^{NS} NON-STOCK ITEM





**Patented SG
ceramic grain**

**Unique fiber
reinforced latex/
paper backing**

**Superior cut on
abrasion resistant
paints and clears**

FEATURES

- Patented Norton SG ceramic grain
- Fiber reinforced latex/paper backing

BENEFITS

- Superior cut on abrasion resistant paints and clears
- Cuts difficult to sand surfaces
- Maximum tear resistance
- Flexible and easy removal

DRYice





PSA Disc Rolls and NorGrip Discs

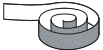
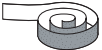
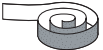
Dry Ice PSA (pressure sensitive adhesive) link disc rolls and NorGrip hook and loop discs with patented Norton SG ceramic grain are the perfect solution for hard to sand and self-healing clears. Dry Ice also works well on composite material, aluminum and other difficult-to-sand surfaces.



PSA Sheet Rolls

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

		
	6" PSA DISC ROLL	6" NORGRIP
SIZE	662611-	662611-
GRIT	662611-	662611-
P400B	55373	49542
P320B	55374	49543
P240B	55376	—
P220B	48340	49546
P180B	40508	40528
P150B	40509	40529
P120C	40510	40530
P100C	40511	40531
P80C	40512	40532
PKG/CASE	100/4	50/4

			
SIZE	2-3/4" X 45 YDS	2-3/4" X 30 YDS	2-3/4" X 25 YDS
GRIT	662611-	662611-	662611-
P400B	49557	—	—
P320B	49558	—	—
P220B	49561	—	—
P180B	49562	—	—
P120C	—	49564	—
P80C	—	—	49566
PKG/CASE	1/5	1/5	1/5

NORTON

Aluminum oxide grain

B-weight latex/paper backing

Anti-loading

FEATURES

- "P" graded premium A/O grain
- Strong B-weight latex/paper backing
- Water-based, non-loading stearate





BENEFITS

- Produces a quick, cool cut
- Produces a more consistent scratch pattern
- Resists tearing
- Conformable and flexible
- Resists loading
- Increases productivity





PSA Discs, Disc Rolls and NorGrip Discs

Available in the most popular shapes and sizes, Norton's Gold Reserve is a versatile abrasive product that cuts fast, lasts long and resists loading.

				
SIZE	6" PSA TAB DISC	5" PSA DISC ROLL	6" PSA DISC ROLL	6" NORGRIP
GRIT	662611-	662611-	662611-	662610-
P600B	—	—	662610-40261	29004
P400B	83832	83814	83823	29003
P320B	83831	83813	83822	29002
P240B	83830	83812	83821	—
P220B	83829	83811	83820	29001
P180B	83828	83810	83819	29000
P150B	83827	83809	83818	28999
P120B	83826	83808	83817	28998
P100B	83825	83807	83816	28995
P80B	83824	83806	83815	28993
PKG/CASE	100/4	100/4	100/4	100/4

PSA Sheet Rolls

Stick and Sand Sheet Rolls are PSA backed, so you can peel them off easily and stick them on at any length, quickly.

		
SIZE	2-3/4" X 25 YDS	2-3/4" X 20 YDS
GRIT	636425-	662611-
P400B	06147	—
P320B	06148	—
P220B	06149	—
P180B	06150	—
P150B	06151	—
P120B	06152	—
P80B	06153	—
P80C	—	60325
PKG/CASE	1/5	1/5



Aluminum oxide grain

Tear resistant C and E-weight paper

Resists loading

FEATURES

- "P" graded aluminum oxide grain
- Strong C and E-weight paper backing
- "No-Fil" formula on C-weight





BENEFITS

- Produces a quick, cool cut
- Produces a finer, more consistent scratch pattern
- Resists tearing
- Stiffer support for sanding
- Cuts faster
- Resists loading
- Increases productivity



Discs – C-weight



C-weight discs are great for sanding rivets and other surfaces that tend to tear lighter weight papers.

				
SIZE	5" PSA DISC ROLL	6" PSA DISC ROLL	5" NORGRIP	6" NORGRIP
GRIT	662611-	662611-	662611-	662611-
P400C	49821	49833	–	49908
P320C	49822	49834	49900	49909
P280C	–	49835	–	49910
P240C	49824	49836	–	–
P220C	49825	49837	49902	49911
P180C	49826	49838	49903	49912
P150C	49827	49839	49904	49913
P120C	49828	49840	49905	49914
P100C	49829	49841	49906	49915
P80C	49830	49842	49907	49916
P60C	49831	49847	–	–
PKG/CASE	100/4	100/4	100/4	100/4



Discs – E-weight

Tough E-weight PSA discs are a great value for sanding body filler or any job that requires a heavy weight backing for tear resistance.

		
SIZE	6" PSA	8" PSA
GRIT	662611-	662611-
P80E	30832	30826
P40E	30833	30827
P36E	30834	–
PKG/CASE	100/4	50/4





Body File Sheets

No-Fil C-weight paper is popular for removing burrs and scratches, cutting down fillers, putty and old paint, and for fast, non-loading sanding of primers. No-Fil keeps the grain free to cut longer. Heavy-duty E-weight backing resists tearing.

	CLIP-ON	PSA
SIZE	2-3/4" X 17-1/2"	2-3/4" X 16-1/2"
GRIT	662611-	
P180C	01128	—
P80E	30835	30838 ^{NS}
P40E	30836	30839 ^{NS}
P36E	30837	30840
PKG/CASE	50/10	50/10

^{NS} NON-STOCK ITEM



9" x 11" Sheets

Available in flexible A-weight. No-Fil Paper Openkote makes an excellent general duty sheet for dry sanding applications on metal, plastic, or fiberglass automotive surfaces. Tough aluminum oxide grain is specially spaced to resist loading for long cutting action. Effective for feather-edging, removing burrs and sanding plastic filler, and removing old paint.

SIZE	9" X 11"
GRIT	662611-
P400A	84098
P320A	84100
P240A	84102
P220A	84103
P180A	84104
P150A	84108
P120A	84105
P100A	84106
P80A	84107*
PKG/CASE	100/5
*PKG/CASE	50/5



NORTON
GOLDA290

TAKE FINISHING TO THE NEXT LEVEL

Norton
DRYice
Q260

LIQUIDice



Apply the thin interface pad to the back-up pad.



Apply a P1500 grit disc to the thin interface pad.

(For larger dirt nibs or heavy orange peel, it might be necessary to start with P1000 or P1200 followed by P1500).



Reduce the machine speed by 25% or more to achieve the best finish.

Thoroughly clean the vehicle before sanding to eliminate possible contaminants.



Start the D/A after it is in contact with the surface. Use light pressure. Work in small sections with a slow, steady movement. Sand in an up and down motion then traverse using a side to side motion.



Start with the Super Cut Wool Pad. (Spur wool pad before starting to condition and remove loose yarns or dry polish). Apply Liquid Ice Extra-Cut to the work area and spread with the pad before starting the machine. Buff using medium pressure at 1000–1200 rpm. Remove all sand scratches before moving to pad #2.



Use the Blue Cutting Foam Pad and follow the same procedure, except turn the buffer rpm up to 1500. Remove all polish swirl marks before moving to pad #3.



On dark finishes the White Finishing Foam Pad is recommended to remove the finest polish swirl marks and produce a high gloss finish. Buff at 1500 rpm.



Remove all buffing residue and add paint protection with Liquid Ice Clean-Up/Detailer Spray #42082. Wipe clean with a Blue Magnet microfiber cloth #04402. Be sure to remove the tag from the cloth before use.



The Liquid Ice back-up pad has a special centering device to ensure perfect balance.

Tech Tip: Fold the pad in half to easily align the button with the hole then pat the pad securely into place.

Use only a 3/32 random orbital D/A sander.

Many brands are color-coded:

- Hutchins blue body trim
- National Detroit black shroud
- Dynabrade black trigger



Premium aluminum oxide grain	Smooth film backing	Anti-loading dry sanding
-------------------------------------	----------------------------	---------------------------------

FEATURES

- Anti-loading agent
- Consistent finish
- Fast cut
- Smooth film backing
- Long life

BENEFITS

- Eliminates pig tails and costly re-work
- Quick and easy to buff out
- Increase productivity
- Consistent finish that buffs out faster
- Less downtime switching discs
- Reduce material and labor costs



Dry Ice Q260 NorGrip Finishing Film Discs

SIZE	3"	6"	3"	6"
GRIT	636425-	636425-	636425-	636425-
P1500	06070	06043	—	—
P1200	06069	06042	—	—
P1000	06068	06041	—	—
Thin Interface Pad	—	—	05457	42089
PKG/CASE	50/4	50/4	10/1	5/1

Film backed discs provide a smooth sanding substrate so there is a uniform finish. Defects are removed quickly and buff time is reduced.



Liquid Ice Extra-Cut Polish

Water soluble Liquid Ice Extra-Cut is easy to use and easy to clean up. Liquid Ice Extra-Cut is the only polish to use with 3 pads so you virtually eliminate the chance of cross contamination.

DESCRIPTION	636425-	PKG/CASE
Quart	97116	1/4
Gallon	06078	1/2



Clean-Up / Detailer Spray

The spray detailer easily cleans up excess buffing residue and provides paint protection. Just spray it on and wipe it off with a Blue Magnet microfiber cloth.

DESCRIPTION	636425-	PKG/CASE
32 oz. Spray Bottle	42082	1/4
Blue Magnet Microfiber Cloth	04402	5/4



8" – 9" Pads

These pads are engineered to work with Liquid Ice Extra-Cut to achieve the optimal cut in the least amount of time while producing the best finish. No swirl marks and no cross contamination are benefits to this easy 1, 2, 3 system.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/8"-11)	42080	1/3
8" Super Cut Wool Pad – Step 1	42077	1/6
9" Blue Cutting Foam Pad – Step 2	42078	1/6
9" White Finishing Foam Pad – Step 3	42079	1/6



3" Pads

For small spot repair areas, the 3" pads work just the same as the larger pads with Liquid Ice Extra-Cut.

DESCRIPTION	636425-	PKG/CASE
NorGrip Back-Up Pad (5/16"-24)	06128	10/1
Super Cut Wool Pad – Step 1	43832	10/4
Blue Cutting Foam Pad – Step 2	05459	10/4
White Finishing Foam Pad – Step 3	05460	10/4



Small Damage Repair Discs

Minimize the repair area to get the job done quickly.



Spot Repair Discs

Minimize the repair area to just the spot of the defect. Buff with 3" pads and Liquid Ice Extra-Cut.

BLACKICE



SIZE	PAD	PAD	3"
GRIT	636425-	636425-	662611-
2500 Black Ice	—	—	47432
2000 Black Ice	—	—	47433
P1500B A275	—	—	47434
P1000B A275	—	—	35900
3" Back-Up Pad 5/16"-24	06128	—	—
3" Natural Wool Pad	—	43832	—
3" Medium Blue Foam Pad	—	05459	—
3" Soft White Foam Pad	—	05460	—
3" x 3/4" Nap Black Wool Pad	—	03670	—
3" Interface Pad for Black Wool	05524	—	—
PKG/CASE	10/1	10/4	50/4

Minimize the repair area

Increase productivity

Buff out the spot quickly

FEATURES

- A275 discs
- Black Ice discs

BENEFITS

- Can be used dry or moist
- Long life and fast cut
- Resists loading
- Can be used moist or wet
- Buffs out quickly



SIZE

GRIT	662611-
P400B A275	36995
P320B A275	31524
P220B A275	31527
P180B A275	31528
P150B A275	40385
P80B A275	31532
PKG/CASE	50/4



3"



SIZE

GRIT	PAD	1-3/8"
GRIT	636425-	662611-
1-1/4" NorGrip Back-Up Pad	36224*	—
2500 Black Ice	—	47437
2000 Black Ice	—	47438
1500 Black Ice	—	47439
PKG/CASE	10/1	50/5



1-3/8"

*FOR HUTCHINS MODEL 3501.



3"



Sheets

For the ultimate finish, premium grain on a superior paper backing allows for improved cut rate and a uniform finish. Both the bond and the backing are extremely flexible for easy folding and tearing, wet or dry. Engineered specifically for the automotive finishes, Black Ice delivers unsurpassed results in water and color sanding.

Premium abrasive grain

Flexible, specially-treated backing

Consistent finish is easy to buff

FEATURES

- Premium abrasive grain
- Flexible backing
- FEPA and JIS grading

BENEFITS

- Fast initial cut, long life
- Grain selection engineered for automotive applications
- Resists cracking and tearing
- Resists wrinkles
- Consistent finish; no wild scratches
- Buffs out faster



SIZE	5-1/2" X 9"	9" X 11"
GRIT	662611-	662611-
2500A	39369	39377
2000A	39370	39378
1500A	39371	39379
1200A	39372	39380
1000A	39373	39381
P800B	39374	39382
P600B	39375	39383
P500B	–	39384
P400B	–	39385
P360B	–	39346
P320B	–	39386
P280B	–	39387
P240B	–	39388
P220B	–	39389
PKG/CASE	50/5	50/5



BLACKICE



**Consistent cut
and no wild
scratches**

Perforated

**Strong, yet
flexible**

FEATURES

- Advanced resin formulation
- Consistent grain sizing
- Consistent grain distribution throughout thickness
- Perforated

BENEFITS

- Evenly coats the fibers allowing for a more consistent cut
- Added strength and resists tearing
- No wild scratches
- Uniform scratch pattern
- Consistent cut for full use of scuff pad
- Longer life
- Quick, easy pad re-sizing without jagged edge

Maroon (320/400)

- Quick and aggressive cut
- Tear-resistant

Gray (600/800)

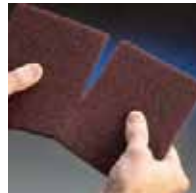
- Works with or without Scuff Gel
- Quick cut, uniform finish
- Incredibly flexible yet tear-resistant

Gold (1000)

- Ideal for pearls and metallics
- Works with or without Scuff Gel



Bear-Tex Scuff Pad Perforated



Thin-Flex Bear-Tex Pads

Perforated pads are folded so they dispense and tear from the protective shrink wrap. Strong, incredibly flexible. Ideal for getting into tight spaces.



Scuff Gel

Formulated for consistent abrasion for paint adhesion. Use with Bear-Tex gray or gold pads. Cleans, degreases and abrades in one step. Rinses off easily and completely. Water-based formula, very low in V.O.C.



SIZE

		6" X 9" PAD	6" X 9" PAD
DESCRIPTION	COLOR	662610-	662610-
Primer Prep	Maroon	58000	—
Color Prep	Gray	58002	—
Clear Blend Prep	Gold	—	58005
Non abrasive	White	58001	—
PKG/CASE		20/3	10/3



SIZE

		4-1/2" X 9" PAD
DESCRIPTION	COLOR	636425-
Primer Prep	Maroon	06076
Color Prep	Gray	06077
PKG/CASE		1/4

66 PADS PER PACKAGE

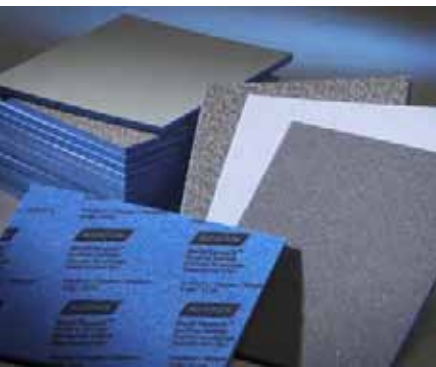
DESCRIPTION	SIZE	076607-
Scuff Gel	24.7 oz. 700 grams	05376
PKG/CASE		1/6



A275 Rotolo Foam

Rotolo Foam pre-cut sheets, conveniently packaged in a roll form, are ideal for fine sanding on round edges, contours and curves, providing an outstanding finish on primers and top coats. Perforated every 5-1/2".

GRIT	APPLICATION
P320, P400	Feather-edge, scuff primer, scuff new parts before painting
P500, P600	Prepare panel for base coat
P800, P1000	Sand clear coat, remove minor defects



SoftTouch Sponges

The finishing action of sponges generates a finer finish than conventional coated abrasive products.

GRIT DESIGNATION	FINISH GENERATED	APPLICATION
Medium	P180/P120	Scuff, shaping filler
Fine	P400/P320	Feather-edge, scuffing primer, scuffing new parts before painting
Super Fine	P600/P500	Preparing panel for base coat
Ultra Fine	P1000/P800	Sanding base coat, removing clear coat defects
Micro Fine	P1500/P1200	Clear coat sanding, removing minor defects

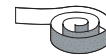
- Uniform finish**
- Can be used wet or dry**
- Conformable foam backing**

FEATURES

- A275 on foam backing
- Water resistant
- Uniform finish

BENEFITS

- Perfect for hand sanding primer without leaving finger marks
- Fast cut and long life without loading
- Eliminates finger marks
- Ideal for waterborne
- Can be used moist
- Minimize "difficult to cover" sand scratches that prove challenging for waterbase paints



SIZE	4-1/2" X 82'
GRIT	636425-
P320	57606
P400	57608
P500	57611
P600	57612
P800	57613
P1000	57616
PKG/CASE	1/2

FEATURES

- Abrasive grain coated on a sponge backing
- Grit printed on the back of each sponge
- Highly conformable

BENEFITS

- Can be used wet or dry
- Eliminates finger marks
- Conformable to all shapes
- Generates a uniform finish
- Easily identify the right product to use
- Ideal for bumpers, jambs and small parts
- Great on contours and edges



SIZE	4-1/2" X 5-1/2" X 3/16"
DESCRIPTION	076607-
Medium	03074
Fine	03075
Super Fine	03076
Ultra Fine	03077
Micro Fine	03078
PKG/CASE	20/4



THE BEAST Bear-Tex Rapid Strip Disc TR+ Disc

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Rugged design provides long life and continuous cutting action.



THE BEAST Bear-Tex Rapid Strip Disc with Mandrel

Removes rust and paint from door jambs, seams and difficult to reach areas. Rust free alternative to a wire brush. Mandrel assembly will adapt The Beast for use on portable tools. The assembly consists of a mandrel, nut and two washers.



Bear-Tex Speed-Lok TR Rapid Strip Disc

Great for removing rust, undercoating, seam-sealers and stone guards. Use in truck beds, door jambs and hard-to-reach areas like wheel wells and under carriage. Use to remove oxidation from tire rims and to remove rust from brake assemblies.

**Extra-coarse
silicon carbide
grain**

**Tough synthetic
fibers**

Aggressive cut

FEATURES

- Open web construction
- Synthetic web impregnated with abrasive
- Thick and durable

BENEFITS

- Resists loading
- Great alternative to wire brushes
- Effective on sharp, jagged surfaces
- Will not rust
- Extended product life

SIZE	BACK-UP PAD	4" TR+	RPM
DESCRIPTION	636425-	662610-	
Black	—	21780	8,000
Back-Up Pad	55106	—	—
PKG/CASE	1/1	5/1	

SIZE	MANDREL	4" X 1/4" HOLE	RPM
DESCRIPTION	662610-	662610-	
Black	—	09324	6,000
Mandrel with 3-1/16 x 1/4" shank	09502	—	—
PKG/CASE	1/1	5/4	

SIZE	2" TR	3" TR	RPM
DESCRIPTION	662610-	662610-	
Black	11782	—	15,000
Black	—	11781	12,000
Back-Up Pad	55103	55105	—
PKG/CASE	10/1	10/1	



Medallion Cut-Off Blades

Medallion cut-off blades deliver unmatched performance on the job. They are the ultimate choice for cool, easy, free-cutting of sheet metal, or heavy duty cutting of muffler clamps, bolts and steel rods up to 3/4" thick, as well as spot weld grinding.



Excellent for sheet metal work, cutting clamps and rusted bolts. Follow all safety precautions.



Reinforced Chop Saw Wheels

Use Long Life wheels on small cross section workpieces. Use Rapid Cut wheels on hard-to-cut materials and on older, low horsepower machines.

Premium abrasive grain

Durable resin bond

Fiberglass reinforced

FEATURES

- Blend of high performance ceramic alumina & zirconia alumina abrasive
- High performance resin bond
- Fiberglass reinforcement

BENEFITS

- Super fast cutting
- Cool cutting action
- 3 times the life of conventional abrasive wheels
- Long wheel life
- Maintains structural integrity

	3"	RPM
SIZE	076607-	
3" x 1/32" x 3/8"	89032	25,465
3" x 1/16" x 3/8"	89030	25,465
3" x 3/16" x 3/8"	89034	25,465
PKG/CASE	5/10	

DO NOT USE ON TOOL WITHOUT A GUARD.

Small Diameter Reinforced Cut-Off Wheels

	NORZON PLUS	GEMINI	PERFORMANCE	VALUE	RPM
SIZE D X T X H	662435-	662435-	076607-	076607-	
3" x 1/32" x 3/8"	—	—	89018	89011	21,260 26,570
3" x 1/16" x 3/8"	—	—	89014	89012	21,260 26,570
4" x .035" x 3/8"	10675	FC 10630	—	—	19,100
4" x 1/16" x 3/8"	FC 10677	FC 10655	—	—	19,100
PKG/CASE	25/1	25/1	5/20	100/4	

FC = FREE CUT

DO NOT USE ON A TOOL WITHOUT A GUARD.

	GEMINI RAPID CUT	GEMINI LONG LIFE	RPM
SIZE	662533-	662534-	
14" x 7/64" x 1"	13588	—	4,365
16" x 7/64" x 1"	—	10198	3,820
CASE	10	10	



Premium performance abrasives

Easy twist-on / twist-off system

Rugged backing for extended life

FEATURES

- Premium seeded-gel and zirconia alumina grain
- Grinding aid coating
- Heavy duty backing

BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut and long life
- Minimal loading
- Long life
- Burn free grinding of heat sensitive materials
- Long life
- Reduced edge wear



Norton SG Blaze Speed-Lok TR Discs

Norton SG Blaze self-sharpening design is ideal for high-pressure, heavy metal removal applications.



NorZon zirconia alumina self-sharpening abrasive cuts fast and cool to minimize heat build-up.





Speed-Lok Back-Up Pads





Speed-Lok TR and TS are compatible with similar competitive attachment systems.





Speed-Lok TR

		
SIZE	2" TR	3" TR
GRIT	662611-	662611-
80	62324	62334
60	62322	62332
50	62320	62330
36	62318	62328
CASE	25	25

NorZon Speed-Lok TR and Speed-Lok TS Discs

				
SIZE	2" TR	3" TR	2" TS	3" TS
GRIT	662611-	662611-	662611-	662611-
80	21049	21054	38633	38660
60	21048	21053	38634	38661
50	38670	38673	38635	38662
36	38671	38674	38637	38664
24	38672	38675	38638	38665
CASE	25	25	25	25

		
SIZE	2" BACK-UP PAD	3" BACK-UP PAD
	662610-	662610-
Speed-Lok TR	55103	55105
	636425-	636425-
Speed-Lok TS	43210	43225
CASE	10	10







Speed-Lok TS



Ideal for removing rust and oxides, blending out disc marks, and removing coatings and gasket residues from automotive surfaces. Thick, reinforced non-woven backing is impregnated with tough aluminum oxide abrasive.

Bear-Tex Speed-Lok TR and TS Surface Blending Discs

				
SIZE	2" TR	3" TR	2" TS	3" TS
GRIT	662610-	662610-	662610-	662610-
Fine	09189	09192	—	—
Medium	09190	09193	09182	09185
Coarse	09191	09194	09183	09186
CASE	25	25	50	25

Brown
Coarse (80 grit)


Maroon
Medium (120 grit)

Blue
Fine (320 grit)



NorKut Grinding Discs

NorZon grain is resin bonded to a unique backing which resists cracking and breaking and can be cut down up to the 1" core. Use the cores to grind "pinch" welds and other hard to reach areas. Two quick change mandrels are used on most popular tools: 7/16"-20 thread for use with hand held pneumatic grinders and 1/4" mandrel for use on automotive drills.

		
SIZE	3" DISC	MANDREL
GRIT	636425-	636425-
50	03658	—
36	03657	—
24	03656	—
7/16"-20 Mandrel	—	03659
1/4" Mandrel	—	03660
PKG/CASE	20/4	5/10





Norton SG Blaze Grinding Discs

The SG Blaze grain, self-lubricating supersize treatment and heavier fibre backing, create better finishes and longer life on stainless and other tough applications.



GreenLyte SG Grinding Discs

The ceramic grain is ideal for high pressure, heavy metal removal applications such as weld grinding.



NorZon Grinding Discs

Zirconia alumina grain provides a quick initial cut and a self-sharpening action continuously expose sharp, new cutting points. Ideal for lighter grinding or applications requiring a cool cut to minimize heat build up.

Back-Up Pads for Grinding Discs

Discs are held in place by Retainer Nut #43463 which is tightened with Spanner Wrench #43005.

Premium performance abrasives

Grinding aid for heat reduction




Rugged backing for extended life




FEATURES




- Premium seeded-gel and zirconia alumina grain
- Grinding aid coating
- Heavy fibre backing




BENEFITS

- Aggressive cut
- Self-sharpening for consistent cut
- Extended disc life
- Minimal loading
- Reduces heat
- Long life
- Long life
- Strength and tear resistance

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	699573-	699573-	699573-
80	98009	98014	–
60	98008	98013	–
50	98007	98012	98017
36	98006	98011	98016
24	98005	98010	98015
CASE	25	25	25

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	662611-	662611-	662611-
80	41316	41323	–
60	41317	41324	41341
50	41318	41325	–
36	41319	41326	41343
24	41320	41327	–
CASE	25	25	25

			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
GRIT	662611-	662611-	662611-
80	38600	38590	–
60	38601	38591	–
50	38561	38592	38582
36	38562	38593	38583
24	38563	38594	38584
CASE	25	25	25

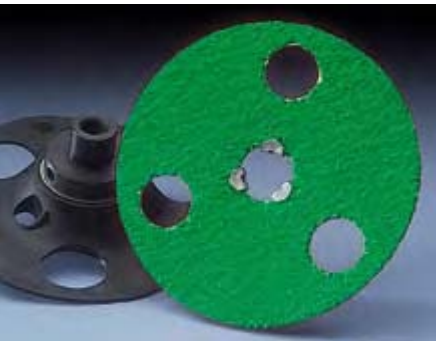
			
SIZE	5" X 7/8"	7" X 7/8"	9-1/8" X 7/8"
	636425-	636425-	636425-
Medium	43421	43422	43423
Firm	–	43425	–
CASE	1	1	1

NORTON



AVOS... Allows View Of Surface

AVOS is a revolutionary abrasive system for portable grinders. The unique shape and hole design of AVOS discs allow the operator to see the surface area being ground, while the disc is spinning, improving vision and cut rate and increasing air flow, allowing for up to 25% cooler cutting. Speed-Lok design provides quick change and less downtime. The grinding angle for conventional discs is 45°. AVOS back-up pad and discs allow flatter sanding and reduced gouging, removing debris from sanding area to reduce loading and improve cut rate.



GreenLyte Plus SG AVOS Speed-Lok Discs

Ceramic stays sharp longer and is ideal for difficult to grind materials. A special grinding aid helps reduce heat.



NorZon AVOS Speed-Lok Discs

Fast cutting zirconia alumina is ideal for rough stock removal.



Bear-Tex AVOS Speed-Lok Discs

Fine: removes 180-320 grit grindlines and is excellent for paint preparation.
Medium: removes 120-180 grit grindlines and is excellent for cleaning and rust removal.
Coarse: removes 60-120 grit grindlines and is excellent for deburring.



Charger R822 Flap Discs

Ideal for blending welds, Charger flap discs are used on portable right angle grinders with no back-up pad required. The self-sharpening premium zirconia alumina abrasive provides an aggressive cut and long life.



SIZE	5" GREENLYTE PLUS SG DISC	5" NORZON DISC
GRIT	662611-	662611-
50	44048	26558
36	44047	26557
24	44046	26556
<i>PKG/CASE</i>	<i>10/4</i>	<i>10/4</i>

AVOS Speed-Lok Back-Up Pads

	5" SPEED-LOK BACK-UP PAD	RPM
	636425-	
SIZE		
For Pistol Grips 3/8" -24	03029	20,000
7/16" -20	03030	20,000
Standard 5/8" -11	02517	13,000
<i>CASE</i>	<i>5</i>	



SIZE	5" BEAR-TEX DISC
GRIT	662611-
Fine	09429
Medium	09428
Coarse	09427
<i>PKG/CASE</i>	<i>10/4</i>



SIZE	4 X 5/8"	4-1/2 X 5/8"-11	4-1/2 X 7/8"
GRIT	662611-	662611-	662611-
80	19262	21287	19267
60	19263	21288	19268
40	19264	21289	19269
36	19265	21290	19270
<i>CASE</i>	<i>5</i>	<i>5</i>	<i>5</i>



Premium Masking Tape

Norton Premium Masking Tape goes on easy, sticks fast and holds tight. It conforms easily to contours and irregular surfaces. Norton Premium Masking Tape can be baked up to 260°F and be exposed to wet sanding without adhesive transfer. There is no bleed-through or flaking upon removal.



Double Roll Masking Tape

The Norton Double Roll 3/4" x 110 meters Premium Masking Tape is engineered to be used with any Masker. Rather than change a roll of tape 4 times for every 750' roll of paper, the Norton double roll cuts your tape changeovers in half.



Fine Line Tape

Fine Line Tape adheres to and conforms easily to contours and irregular surfaces. This tape's unique thinness allows for minimum edge build-up and leaves no residue when removed. Resistant to temperatures up to 180°F.

- "Pucker-free" cornering
- Straight edges on long runs
- Stays in place
- No curling edges or rollback

Quick stick and stays in place with no lifting or roll-back

Leaves no residue

Conforms to irregular surfaces

FEATURES

- Rubber based adhesive
- Saturated crepe paper
- Tan Color

BENEFITS

- Superior quick stick
- Stays in place
- Easily removed without adhesive transfer
- Conforms to curved surfaces without lifting or tearing
- Resists moisture and solvents
- No bleed-through
- No curling edges or roll-back
- Easy to see

SIZE	18mm (3/4")	36mm (1-1/2")	48mm (2")
DESCRIPTION	636425-	636425-	636425-
55m Roll	05838	—	—
55m Roll	—	36220	—
55m Roll	—	—	36219
CASE	48	16	12

SIZE	18mm (3/4")
DESCRIPTION	636425-
110m Double Roll	00477
CASE	24

SIZE	1/8"	1/4"	1/2"
DESCRIPTION	636425-	636425-	636425-
36 Yard Roll	72018	72014	72012
CASE	12	12	12



Premium Automotive Attachment Tape

High-density gray foam tape coated with high strength acrylic adhesive on both sides with red polyethylene release liner is designed for bonding medium to large moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass and painted vehicle surfaces.

- Used for attaching body side moldings, cladding, door edges, emblems, interior trim, rocker panel moldings and pillar covers
- Instant pressure-sensitive bonding
- Remains flexible at low temperatures

SIZE	1/4" X 20 YDS	1/2" X 20 YDS	7/8" X 20 YDS
DESCRIPTION	636425-	636425-	636425-
Attachment Tape .045" Thick	05620	05621	05622
<i>CASE</i>	12	12	12



Automotive Attachment Tape

High-density black foam tape with green polyethylene release liner bonds small to medium moldings and accessories. High strength acrylic adhesive provides superior adhesion to plastics, metal, glass and painted vehicle surfaces. The black color of the tape hides well from detection.

SIZE	1/2" X 20 YDS	7/8" X 20 YDS
DESCRIPTION	636425-	636425-
Attachment Tape .030" Thick	76377	76378
<i>CASE</i>	12	12



Attachment Tape Adhesion Promoter

Molding Tape Adhesion Promoter is a liquid primer to improve the adhesion of Norton automotive attachment tapes to exterior and interior trims involving injection molded and/or plastics (TPO, PPO, PP, PG, PC and ABS).

SIZE	220 ml CAN
DESCRIPTION	636425-
Molding Tape Adhesion Promoter 220ml brush top can	05623
<i>CASE</i>	12



Cloth Duct Tape

Silver polyester cloth tape is highly conformable and moisture resistant. Ideal for general purpose repair applications.

SIZE	2" X 60 YDS
DESCRIPTION	636425-
Cloth Duct Tape – Silver	78000
<i>CASE</i>	24



Paintable

Corona-treated so
paint will not
flake off

Excellent cling

FEATURES

- Tri-layer paintable sheeting
- Corona-treated
- 3-ply resin .4 mil thick
- Plastic

BENEFITS

- Clings
- Easy to handle – fast application
- Clings after repositioning
- Paint won't flake off
- Resists tearing
- Resistant to solvents
- No bleed-through

Blue Sheeting

Paint will adhere to the outside layer of plastic, eliminating flake-off. The cling ensures material adheres to the area that is to be protected. Blue Sheeting can be cut and painted along the critical edge. Tri-layer plastic is .4 mil thick.

SIZE	12' X 400'	14' X 350'	16' X 350'	20' X 350'
DESCRIPTION	636425-	636425-	636425-	636425-
Blue Sheeting	03344	03697	03345	03723
CASE	1	1	1	1

**Overspray Sheetting**

"Value" paintable overspray sheetting is a medium-density, corona-treated plastic.

SIZE	12' X 400'	16' X 400'
DESCRIPTION	636425-	636425-
Overspray Sheetting	06727	06728
CASE	1	1

Blue Wrap Protective Plastic**Self-Adhesive Weather Barrier**

- Clear film with built in UV inhibitors for interior protection
- Don't leave on more than 30 days
- Do not expose above 170° F
- Do not install on wet or damp surfaces

DESCRIPTION	636425-
Weather Barrier 36" x 100' (9 lbs.) 3 mil thick	05920
Wheel Maskers (50/roll) Paintable	05922
CASE	1

**Wheel Maskers**

- Tri-layer plastic
- Paintable – NO Flaking
- Fully covers both sides of the wheel
- Covers wheels up to 17"

**Seat Covers**

- Full coverage from headrest to floor
- Will not slip or bunch up
- Protects seats from grease, dust and chemicals
- Perforated roll

DESCRIPTION	636425-
Seat Covers (125/roll) Non-Slip	05921
Floor Mats (125/roll) Non-Slip	05923
CASE	1

**Floor Mats**

- Will not slip or tear
- Protects floor from dirt, grease and chemicals
- Perforated roll
- Generous size: 16-1/2" x 21"



White “Paint Check” Masking Paper

Premium white masking paper is corona-treated so paint won't flake off, polycoated to protect against bleed-through and has a built-in “Paint Check” for convenience. Masking tape can be repositioned without tearing the paper. White paper will not distort lighting during the painting process. This paper is stronger than blue paper, but is thinner to better conform to tight curves without tearing.

SIZE	6"	12"	18"	24"	36"
DESC.	636425-	636425-	636425-	636425-	636425-
750' (boxed)	00402	00403	00404	00467**	00407
CASE	1	1	1	1	1

EACH 750' BOXED CASE IS A 36" LOG. LENGTH IS APPROXIMATE
 ** COMBO CASE INCLUDES A 24" AND 12" ROLL

Mobile Masker

Designed specifically for the white “paint check” paper and the unique double roll of tape on page 28. The double roll of tape is twice as long as a standard roll; therefore, only two rolls of tape are required, rather than four, so changeover time is cut in half. The premium white paper, while incredibly strong, is thinner than standard blue paper and fits perfectly on the masker. The top two tiers can hold up to 12" and the bottom two tiers can hold up to 18".

DESCRIPTION	662610-
Stand	89208
CASE	1



Blue Masking Paper

Blue masking paper is corona-treated so paint won't flake off and polycoated to protect against bleed-through.

SIZE	6"	12"	18"	24"	36"
DESCRIPTION	076607-	076607-	076607-		076607-
750' (boxed)*	05482	05479	05480	–	05481
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
1000' (taped)	–	77012	77018	77024	77036
CASE	1	1	1	1	1

* EACH 750' BOXED CASE IS A 36" LOG. LENGTH OF ALL ROLLS IS APPROXIMATE.



NORTON
 HAS YOU COVERED!

THINK OUTSIDE THE CUP

THE NORTON PAINT SYSTEM

Solve a Problem You Didn't Know You Had.

The Norton Paint System with its distinctive unitized construction allows for spraying in any position with or without the hard cup. The easy-to-assemble system ensures a consistent spray pattern, convenient storage of paint as well as easy and clean disposal of the entire unit. When it comes to inventing a better system, you have to think outside the cup.

NORTON

PAINT SYSTEM

SIMPLY
INGENIOUS





The Norton disposal paint cup eliminates the problem of gunked up threads because each unit comes with a fresh set of threads. The only reusable component to keep track of is the hard mixing cup with pre-printed measurements, so there are no inserts to keep track of either.

The unitized Lid/Liner assembly is guaranteed never to come apart during disposal which eliminates the hazard and mess of spilled paint. Or, it can be securely sealed with the plug for use in future spraying of the remaining paint. No matter how you handle it, the unitized leak-proof Lid/Liner assembly is guaranteed to remain securely sealed during disposal or storage. It's as simple and as ingenious as that.



Thread the Norton adapter to the spray gun.



Seat the ring into the cup.



Insert liner into ring. Load paint by weight or use pre-printed mixing ratio scales on the cup.



Mix paint by stirring (if not using a shaker) and **clean liner flange/ring area of any paint before attaching to lid.**



Seat lid onto ring:
A) Turn counter-clockwise until two "clicks" are heard.
B) Rotate lid clockwise until tight.



"Snap" wings to cup.



Insert the plug firmly into the lid tower if using a mechanical shaker or for storage until ready to use.



Add the shaker cap to shake the paint.



After shaking, check lid and tighten if needed. Allow paint to settle and slowly remove plug to release any air.



Mount the adapter flush to the lid tower base by pressing down firmly on the spray gun.



"Snap" the adapter locks over the adapter base to secure the lid to the gun adapter.



Connect air line to gun and purge air from the liner, adjust spray pattern and you're ready to spray.



Unitized construction that will not leak

Fresh set of threads with each unit

Only 1 reusable component to keep track of

FEATURES

- Unitized construction
- Kit components
- Plastic components

BENEFITS

- Will not leak
- Can be used with or without the hard mixing cup to get into tight spots at any angle
- Can store unused paint
- Can dispose of easily in accordance with local regulations
- New threads every time so no gunked up paint from repeated use
- Will not rust
- Can be used with waterborne and solvent based paints



Kit: Liners/Lids/Rings/Plugs

Each kit comes with lids, liners, rings and plugs. Small, medium and large kits come in two versions based on the mesh of the built-in filter in the lid: 190 μ mesh and 125 μ mesh. Refer to the paint manufacturer's recommendation for the correct filter mesh.



Reusable Mixing Cup

The reusable mixing cup has pre-printed mixing ratio scales on the cup for greater convenience. The mixing cups are used with the components from the kit to create a unitized system.



Shaker Cap

The shaker cap fits both the Medium and Large Cups when using a mechanical shaker to mix the paint.



Paint Suits

Breathable, lint-free, reusable and washable nylon suit with pockets on hip, chest and leg. Hood with lint-free drawstring. Elastic waist, ankles and wrists.

Dispensers

For convenient dust-free storage of kit components.

KIT SIZE	DESCRIPTION	190 μ FILTER	125 μ FILTER
		076607-	076607-
Small	8 oz / 250 ml use with 21650	21645	21644
Medium	25 oz / 750 ml use with 21651	21647	21646
Large	32 oz / 950 ml use with 21652	21649*	21648*
CASE		48	48
*CASE		24	24

CUP SIZE	DESCRIPTION	076607-
Small	8 oz / 250 ml use with 21644 or 21645	21650
Medium	25 oz / 750 ml use with 21646 or 21647	21651
Large	32 oz / 950 ml use with 21648 or 21649	21652*
PKG/CASE		2/4
*PKG/CASE		1/4

CAP	076607-
Fits both Medium and Large cups	21653
CASE	24

SUIT SIZE	636425-
Medium	06079
Large	06080
X-Large	06081
XX-Large	06082
CASE	1

DESCRIPTION	076607-
Small Liner Dispenser (Holds 50 Liners)	21654
Medium/Large Liner Dispenser (Holds 50 Liners)	21655
Lid and Ring Dispenser (Holds 25 M/L Lids or Rings or 50 Small Lids or Rings)	21656
CASE	1



Adapters

Adapters allow most spray guns to be easily adapted to the Norton Paint System. We offer adapters for the most popular guns.

Adapter Guide

These are the adapters needed for the most popular guns.

MANUFACTURER	SPRAY GUN	ADAPTER
Accuspray	Issac	7A
Airgunsa	AZ40 HTE	8A
Asturo	OM Green	6A
DeVilbiss	PRI, GTI, GTI Pro, GFG, GFV, GFHV 510	15A
Eminent	E13	6A
IWATA	W 400, WR 400, LPA 94, LPH 400, LPH 440, VXL Primer Gun	2A
		2A
	W300,LPH 300	6A
Kremlin	M 21 G	6A
Sagola	475 Mini-Gun	12A
	403 G, 433 G, 434 G, 444 G, 450 G	5A
	4100 G, 4200 G, 4300	5A
		5A
SATA	SATAjet 2000 HVLP w/o QCC	9A
	SATAjet RP w/o QCC	9A
	SATA LM 2000 HVLP/RRP	9A
	SATA KLC HVLP/RRP, KLC P	9A
	SATAjet 90	9A
	SATA 3000 with Quick Connect	5A
	SATAjet B	2A
	SATAjet B NR 92, NR 95 HVLP	2A
SATA LM B 92	5A	
	SATAminijet, minijet 2, 3, 4	12A
Sharpe	GT1, Platinum, Titanium, Cobalt, SGF 98	11A
Walcom	FX GEO, FX HVLP	8A



Adapter Availability

ADAPTER	DESCRIPTION	076607-
2A	16mm Female, 1.5mm Thread	21658
4A	12mm Female, 1.0mm Thread	21659
5A	12mm Male, 1.5mm Thread	21660
6A	1/4 Male, 19 Thread (BSP)	21661
7A	3/8 Female, 18 Thread (BSP)	21662
8A	12mm Male, 1.0mm Thread	21663
9A	16mm Male, 1.5mm Thread	21664
10A	Elbow Swivel Nut, 1/4 Female, 9 Thread (BSP)	21665
11A	3/8 Male, 18 Thread (NPS)	21666
12A	10mm Male, 1.0mm Thread	21667
14A	7/16 Male, 14 Thread (UNC)	21668
15A	3/8 Male, 19 Thread (BSP)	21669
16A	3/8 Female, 19 Thread (BSP)	21675
17A	1/4 Female, 19 Thread (BSP)	21676
18A	3/8 Female, 18 Thread (NPS)	21670
19A	3/8 Female, 19 Thread (BSP)	21671
20A	1/8 Male, 27 Thread (UPSM)	21672
21A	14mm Female, 1.0mm Thread	21673
22A	8mm Male, 0.75mm Thread	21674
23A	1/4 Female, 18 Thread (NPS)	21677
24A	Elbow Swivel Nut, 1/4 Female 18 Thread (NPS)	21678
25A	1/4 Female, 19 Thread (BSP)	21679
	For SATA 3000 Quick Connect use with adapter 5A	21752



**Urethane formula
bonds all
materials**

**Minimal inventory
handles multiple
applications**

**Full range of
products**

FEATURES

- High strength structural bonding
- Various work times

BENEFITS

- Faster repair time than welding and no heat warpage
- OEM quality and performance
- Outstanding corrosion protection
- Faster unclamp time to increase productivity



SpeedGrip Structural Adhesives – Urethane

Norton SpeedGrip Structural Adhesive is a versatile and fast two part urethane system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and fiberglass. All products perform the same on all materials. Just select the working time that best fits your needs. If working with TPO, adhesion promoter must be used.

DESCRIPTION	SIZE	636425-
45 seconds	50ml	97122*
45 seconds	220 ml	04647
1 minute	220 ml	04615
5 minutes	220 ml	04616
15 minutes	220 ml	04617
40 minutes	220 ml	04618

CASE

6

*CASE

12



Five Work Time Windows

PART NUMBER	OPEN TIME	WORK TIME	CLAMPING OR FIXTURE TIME	SANDING OR PAINTING TIME
97122 / 04647	45 seconds	–	2-1/2 minutes	5 minutes
04615	1 minute	1-1/2 minutes	7 minutes	12 minutes
04616	5 minutes	7 minutes	15 minutes	45 minutes
04617	15 minutes	20 minutes	45 minutes	90 minutes
04618	40 minutes	60 minutes	2 hours	3 hours

Times will increase as temperatures decrease.

Times shown above are at 70F/21C.

Full cure time is 24 hours but this may be accelerated with heat.

SpeedGrip adhesives SHOULD NOT be used for bonding structural components such as rails, pillars, rocker panels, core supports, etc. If in doubt as to what is a structural component, contact the vehicle manufacturer.

DO NOT APPLY POLYESTER BASED FILLERS (POLYESTER PUTTY/FILLER) TO ANY URETHANE SPEEDGRIP ADHESIVE. IF POLYESTER BASED FILLER MUST BE USED, THE URETHANE SPEEDGRIP MUST BE SEALED WITH ONE OF THE FOLLOWING: PRIMER (EITHER 2 PART EPOXY OR 2 PART URETHANE OR SKIM COAT OVER THE SPEEDGRIP REPAIR AREA USING SPEEDGRIP FLEXIBLE REPAIR ADHESIVE).



SpeedGrip TPO Adhesion Promoter

SpeedGrip TPO Adhesion Promoter is available in both aerosol and brush top. To test for TPO plastic, grind an inconspicuous spot on the plastic to be repaired with a 36 grit Speed-Lok TR disc. If the area melts and/or smears, then it is TPO plastic. If it sands cleanly, then it is not TPO.

DESCRIPTION	SIZE	636425-
TPO Adhesion Promoter Brush Top	118 ml	04624
TPO Adhesion Promoter Aerosol	333 grams	04625
CASE		12

NORTON



SpeedGrip Seam Sealers – Epoxy

This seam sealer is available in two formulations and both are paintable in 30 minutes.

SpeedGrip Seam Sealer is used to seal interior and exterior seams, joints and voids. It will not shrink, harden or crack and retains its flexibility. For use on vertical and horizontal seams.

DESCRIPTION	SIZE	636425-
Seam Sealer	220 ml	97120
Seam Sealer – Self Leveling	220 ml	97121
CASE		6

Work Times

PART NUMBER	WORK TIME	SANDING/ PAINT TIME	FULL CURE
97120	8-10 minutes	30 minutes	2 hours
97121	5-10 minutes	30 minutes	2 hours



Panel Bonding Adhesive – Epoxy

Two-part automatic mixing epoxy to bond Steel, Aluminum, SMC and fiberglass body panels to each other and to metal frames (no primer required).

- Outstanding sag resistance
- Longest work time for bonding large areas
- Minimal odor
- Glass beads for spacing

DESCRIPTION	SIZE	636425-
Panel Bonding Adhesive 2:1	220ml	06115
CASE		6

Working Time

WORK TIME	CLAMPING / FIXTURE TIME	CURE TIME
90 minutes	4 hours	24 hours



Flexible Parts Repair Adhesive and Filler – Epoxy

Two-part automatic mixing epoxy to repair most plastic parts, including bumper covers and plastic body panels. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives. Use TPO Adhesion Promoter on TPO plastics.

- Designed to be used as a filler and adhesive
- Epoxy based for easy sanding
- Formulated for excellent feather edge
- Flexible through a wide range of temperatures

DESCRIPTION	SIZE	636425-
Epoxy Repair Adhesive and Filler	200ml	06116
CASE		6

Working Time

WORK TIME	SANDING TIME	CURE TIME	FULL CURE
6 minutes	15 minutes	60 minutes	6 hours



SpeedGrip Urethane Foam

Two-part gray, flexible urethane foam formulated to expand 10 times its original volume. Used to stop wind, noise and water leaks in pillar posts. Adds reinforcement to panels. Matches OEM flexible foams.

DESCRIPTION	SIZE	636425-
Flexible Urethane Foam	220 ml	04622
CASE		4

Accessories



Heavy-Duty Manual Applicator Gun – 1:1 and 2:1

Heavy-duty manual applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml or 220 ml cartridges.



Pneumatic Applicator Gun – 1:1 and 2:1

Pneumatic applicator gun designed for SpeedGrip Structural Adhesive system. Can be used for either 200 ml or 220 ml cartridges.



50 ml Gun – 1:1

Manual gun used with the 50 ml cartridge.



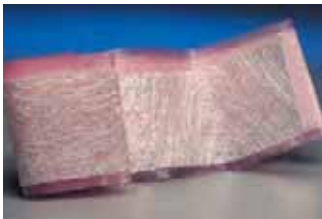
Mixing Tips

18-element and 24-element mixing tips ensure automatic mixing for 220 ml. 16 element mixing tips are used with the 50 ml cartridge.

DESCRIPTION	636425-	636425-	636425-	636425-
Heavy Duty Manual Applicator Gun 1:1 & 2:1	41400	–	–	–
Pneumatic Applicator Gun 1:1 & 2:1	41399	–	–	–
50 ml Applicator Gun 1:1	97117	–	–	–
Mixing Tips – 18 element (blue) 220 ml	–	04627	–	–
Mixing Tips – 24 element (green) 220 ml	–	–	04628	–
Mixing Tips – 16 element (white) 50 ml	–	–	–	97118
CASE	1	6/60	6	6/72

Mixing Tip Application Guide

PRODUCT	MIXING TIP
All Urethane and Foam 220 ml	#04627 – 3/8" x 18 elements (Blue)
All Epoxy 220 ml	#04628 – 3/8" x 24 elements (Green)
All 50 ml	#97118 – 16 elements (White)



Structural Backing Patch

Combination of fiberglass cloth, fiberglass reinforcing tape and release film to provide additional strength to the repair.

Size: 4" x 72"



Nylon Reinforcing Tape

Self-adhesive backing tape for repairing and filling holes and plastic gouges. It can be used for both urethane and epoxy adhesives. Size: 2" x 65'



Plastic Contour Release Film

Film to be overlaid just after SpeedGrip has been applied to prevent air entrapment. Use Release Film to force the adhesive into the groove and shape it closely to the original contour of the plastic. Size 5" x 72", 5 mil thick.



Plastic Parts Cleaner

Selected combination of solvents that remove wax, grease, and silicone from all plastic and rubber parts. This cleaner is safe for use on all types of plastics and does not leave any residue.

DESCRIPTION	SIZE	636425-	636425-	636425-	636425-
Structural Backing Patch	4" x 72"	04631	–	–	–
Nylon Reinforcing Tape	2" x 65'	–	04632	–	–
Plastic Contour Release Film	5" x 72"	–	–	04633	–
Plastic Parts Cleaner	1 Qt./946 ml	–	–	–	04623
CASE		6	6	6	12



OEM approved	Urethane formula bonds all materials	Minimal inventory for multiple applications
---------------------	---	--

FEATURES

- High strength structural bonding
- Various work times

BENEFITS

- Faster repair time than welding and no heat warpage
- OEM quality and performance
- Outstanding corrosion protection
- Faster unclamp time to increase productivity



SMC/FRP Fiberglass Repair and Panel Bonding – Urethane

Norton SpeedGrip/PLIOGRIP® two-part urethane adhesives are a quick and versatile system for bonding and repairing steel, aluminum, flexible, semi-rigid and rigid plastic and SMC, FRP and fiberglass. All products provide the same outstanding performance on these materials. Just select the working time that best fits your needs.

	400ml	600ml	
DESCRIPTION	636425-	636425-	PLIOGRIP® CROSSOVER
3 minutes	04671	04677	7773
10 minutes	04672	04678	7779
35 minutes	04673	04679	7770
CASE	6	6	

400ml Use applicator gun #41398-manual or #41396-pneumatic
 600ml Use applicator gun #41397-pneumatic
 1:1 Cartridges



Working Times

OPEN TIME	WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
3 minutes	3-1/2 minutes	10 minutes	30 minutes
10 minutes	17 minutes	30 minutes	1 hour
35 minutes	50 minutes	90 minutes	3 hours

Times will increase as temperatures decrease. Times shown above are at 77F/25C. Full cure time is 24 hours but this may be accelerated with heat. Do not apply polyester based putty/fillers on urethane products. If polyester putty/filler must be used, skim coat over the SpeedGrip repair area using SpeedGrip rigid repair adhesive or SpeedGrip flexible repair adhesive.



SMC/FRP Fiberglass Panel Bonding – Epoxy

Superior two-part epoxy SpeedGrip/PLIOGRIP® adhesive designed to bond steel, aluminum, SMC, FRP and fiberglass truck parts and panels. It seals and bonds in one application. The longer work time allows for adequate adjusting and handling. The glass beads mixed in this formulation provide the adequate spacing between parts for optimal bond strength.

DESCRIPTION	SIZE	636425-
Epoxy Panel Bonding Adhesive	400 ml	04674
CASE		6

Use applicator gun #41398-manual or #41396-pneumatic
 2:1 Cartridge

Working Time

WORK TIME	CLAMPING/FIXTURE TIME	SANDING/PAINTING TIME
90 minutes	4 hours	8 hours



SMC/FRP Fiberglass Repair – Urethane

Norton SpeedGrip/PLIOGRIP® Fiberglass Matting adhesive (PLIOGRIP® #7779-L) is a low viscosity two-part urethane specially formulated to saturate the fiberglass mat for large repairs where extra reinforcement is needed or to saturate the fiberglass cloth for any repair where conformability is critical.

DESCRIPTION	SIZE	636425-
Fiberglass Matting Adhesive	400 ml	04680
Fiberglass Mat	36" x 38"	04690
Fiberglass and SMC Cloth	36" x 38"	04691

CASE 6

Use applicator gun #41398-manual or #41396-pneumatic

OEM APPROVED

Fiberglass Matting Adhesive

Used to saturate fiberglass cloth when preparing backup patches. The self-leveling feature allows #04680 to also be used for filling cracks, channels and areas restricting the application of an adhesive bead.

Fiberglass Mat

Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680 to patch larger holes, cracks, tears and punctures in SMC, FRP and fiberglass.

Fiberglass and SMC Cloth

For reinforcing SMC, FRP and fiberglass repairs. Use with SpeedGrip Truck Line Fiberglass Matting Adhesive #04680.



Rigid Parts Repair Adhesive and Filler – Epoxy

Two-part SpeedGrip epoxy used to repair SMC, FRP, fiberglass and other rigid plastic parts. Formulated to finish the front side of rigid repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	636425-
Rigid Parts Epoxy Adhesive	400 ml	04675

CASE 6

Use applicator gun #41398-manual or #41396-pneumatic

Work Time

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes



Flexible Parts Repair Adhesive and Filler – Epoxy

Two-part SpeedGrip epoxy used to repair flexible plastic parts. Formulated to finish the front side of flexible repairs used over the top of urethane adhesives.

DESCRIPTION	SIZE	636425-
Flexible Parts Epoxy Adhesive	400 ml	04676

CASE 6

Use applicator gun #41398-manual or #41396-pneumatic.

Use TPO Adhesion Promoter #04625 for System II plastics.

Work Time

WORK TIME	SANDING/PAINTING TIME
6 minutes	12 minutes

Accessories



Manual Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-400ml
1:1 and 2:1 mixing ratios.



Pneumatic Gun-600ml
1:1 mixing ratio.



Mixing Tip Square
Mixing nozzle for double cartridges.

	400ml MANUAL	400ml AIR	600ml AIR	18 ELEMENT	24 ELEMENT
DESCRIPTION	636425-	636425-	636425-	636425-	636425-
Applicator Gun	41398	41396	41397	-	-
Mixing Tips - Urethane	-	-	-	04627	-
Mixing Tips - Epoxy	-	-	-	-	04628
<i>PKG/CASE</i>	<i>1/1</i>	<i>1/1</i>	<i>1/1</i>	<i>6/60</i>	<i>6/1</i>



SPEEDGRIP
STRUCTURAL ADHESIVES

PANEL BONDING, PLASTICS,
STEEL AND FIBERGLASS
ONE LINE DOES IT ALL



Ultra fast, high strength bond adhesives

Full line of joint and seam sealers

Brush and spray protective coatings

FEATURES

- High quality components
- Complete line

BENEFITS

- Match OEM color or texture
- High strength bond
- Ultra-fast application and dry time
- Multiple applications with minimal inventory



Super Bond Weatherstrip Adhesive

Super Bond Weatherstrip Adhesive is a fast setting, high-bond strength adhesive. Used to bond rubber or vinyl weatherstrips to doors, trunks, windows, etc. Nasal tip or controlled bead. Instant tack. Strong bond. Fast drying. Waterproof. Resists oil, grease and silicone.

Super Bond Emblem and Trim Adhesive, Clear

A clear, colorless adhesive with fast tack times and excellent adhesion to almost any surface. Serves as a replacement for a wide variety of adhesive products for bonding metals, plastic, vinyl or rubber. A multi-purpose product, it allows for the reduction of specialty adhesives for unique applications.

No. 10 Disc Adhesive

A specially formulated bonding agent, No. 10 Disc Adhesive is designed for use in automotive refinishing, for holding abrasive discs to any back-up pad. Heat-resistant for long tackiness and repeat usage. A good general-purpose adhesive which may be used for temporary or for more permanent bonds.

Heavy Duty Spray Trim Adhesive

A fast drying, super strength adhesive in an aerosol can. Used to bond carpeting, urethane foam, insulation, supported vinyl, wood, paper, hood pads, and headliners to most substrates. Convenient adjustable spray nozzle for varied applications.

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	COLOR	SIZE	076607-
Super Bond Weatherstrip Adhesive	Black	5 oz Tube	82705
	Amber	5 oz Tube	82706
Super Bond Emblem and Trim Adhesive	Clear	5 oz Tube	82710
No. 10 Disc Adhesive	—	5 oz Tube	82720
Heavy Duty Spray Trim Adhesive	—	24 oz Can / 15.75 oz Net Wt.	82725

CASE

12

NORTON



Urethane Windshield Sealer

A primerless, one part urethane adhesive sealant for windshield and backlite installations. Easy handling, fast-set properties, excellent shelf life. Passes Motor Vehicle Safety Standard #212 windshield barrier test and #216 crush test.

DESCRIPTION	SIZE	076607-
Urethane Windshield Sealer	1/10 gal. cartridge	82735
CASE		12



Glass-Grip Butyl Ribbon Sealer

Used in the installation of auto glass windshields. Excellent adhesion, conformity, and unlimited shelf life. Can be used year round; bonds and seals well in all weather.

DESCRIPTION	SIZE	076607-
5/16" Ribbon Sealer, Black	15 Feet	82740
3/8" Ribbon Sealer, Black	15 Feet	82741
CASE		12



Brushable Seam Sealer

A brush grade sealant used to seal any body seam against moisture or dust. Skins in 5 minutes; paintable in 30. Use on flat seams in trunk areas or to finish skin panels. Cartridge container allows for ease of application along continuous seams. Can hold brush marks for OEM appearance. Excellent toolability.

DESCRIPTION	SIZE	076607-
Brushable Seam Sealer	Cartridge 1/10 Gal. 1 Quart Can	82745 82746*
CASE		12
*CASE		6



Urethane Seam Sealer

A one-component, polyurethane seam sealer that cures quickly to a permanent, flexible sealant designed for sealing interior and exterior body joints and seams and duplicates OEM appearance. Paintable in 1 hour. Flexible foil package eliminates product waste. Use with Application Gun #82786.

DESCRIPTION	076607-
Urethane Seam Sealer Sausage Pack	82751
CASE	6



Quick-Set Seam Sealer

Quick-Set Seam Sealer can be used to seal any body seam against moisture or dust and to finish skin panels. Applies easily, skins in 2 minutes, paintable in 30. Outstanding toolability. Remains flexible when dry. Excellent adhesion to numerous substrates.

DESCRIPTION	COLOR	SIZE	076607-
Quick-Set Seam Sealer	Beige	1/10 Gal Cartridge	82750
CASE			12



Strip Caulk

Waterproof strip caulk is a non-hardening, non-shrinking, rope sealer than can be used to seal cracks, seams, joints or housings. No tools required for installation. Simply press into place. Available in black or gray. Each strip is 3/16" x 1'.

DESCRIPTION	COLOR	SIZE	076607-
Strip Caulk	Black	98 Feet	82760
Strip Caulk	Gray	98 Feet	82761
CASE			12



Zinc-Rich Weld-Thru Primer

Restore OEM zinc corrosion protection. Fast drying, resists sags and settling, is water resistant after 15 minutes and may be topcoated, if desired. Heat resistant up to 500°F. Apply to metal surface either before or after welding.



Rocker-Panel Texture Coat

A rapid drying, flexible, abrasion-resistant protective coating that can be varied to match OEM textures found on rocker panels and valances. Paintable in 30-45 minutes. Highly chip resistant.



Premium Rubberized Undercoat – Paintable

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Ideal on new panel and fender replacements, section repairs, weld joints and rust holes. Fast drying.



Rubberized Undercoat

Seals out rust, fumes, heat and cold while protecting underbody areas. Excellent adhesion that won't crack or chip under normal conditions. Ideal on new panel and fender replacements, section repairs, weld joints and rust holes. Fast drying and economical.



Application Gun

Designed for use with Norton Urethane Seam Sealer (#82751) on page 43. This item is a fully enclosed metal unit, which provides fast and efficient application of seam sealer material.

DESCRIPTION	SIZE	076607-
Zinc Rich Weld-Thru Primer	16 oz Can/ 13.75 oz Net Weight	82781
CASE		12

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	COLOR	SIZE	076607-
Rocker-Panel Texture Coat	White	16 oz Can/ 13 oz Net Weight	82770
	Black	16 oz Can/ 13 oz Net Weight	82772
CASE			6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	SIZE	076607-
Premium Rubberized Undercoat	24 oz Can/ 17.75 oz Net Weight	82775
CASE		6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	SIZE	076607-
Rubberized Undercoat	20 oz Can/ 16 oz Net Weight	82776
CASE		6

50 STATE
V.O.C. COMPLIANT

DESCRIPTION	076607-
Application Gun	82786
CASE	1



Ergonomic design for comfort

Constructed of durable materials

Designed for automotive applications

FEATURES

BENEFITS

- | | |
|--|--|
| <ul style="list-style-type: none"> • High-quality, durable components • Ergonomic design | <ul style="list-style-type: none"> • Long lasting • Cost effective • Minimize fatigue |
|--|--|



Norton Autobody Utility Cabinet

Rugged, heavy gauge steel with two adjustable shelves and a security latch for locking doors. Store abrasives, tapes and chemicals, while keeping them clean, dry and secure. Sidewalls are pre-punched to mount six Norton disc roll/sheet roll dispensers. Weight: 54 pounds.



Adhesives and Sealers Cabinet

Heavy gauge steel – will hold all of the Norton Adhesive and Sealers keeping them dry, clean and secure. Weight: 33 pounds.



Norton Disc Roll and Sheet Roll Dispensers

Norton Automotive Disc and Sheet Roll Dispensers feature heavy duty construction and a rubberized finish, designed to protect your product, as well as the finish on your workpiece. They are versatile, for use with any 5" or 6" disc roll or sheet roll.

DESCRIPTION

636425-

Single Disc Roll Dispenser	42772
Double Disc Roll Dispenser	02981
Sheet Roll Dispenser	42773
<i>CASE</i>	<i>1</i>



They can be attached to a wall, mounted on a Norton Utility Cabinet, or stacked upon other Norton dispensers.



Ergonomic Sanding Blocks

SIZE	2-3/4" X 5"	2-3/4" X 7-3/4"
DESCRIPTION	636425-	636425-
Soft – PSA	42090	–
Firm – PSA	42091	–
Soft – NorGrip	42092	–
Firm – NorGrip	42093	–
Firm – PSA	–	42094
Firm – NorGrip	–	42095
CASE	5	5

PSA – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. The embossed rubber face allows for good adhesion of PSA sheet rolls.

PSA – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. The embossed rubber face allows for good adhesion of PSA sheet rolls.

NorGrip – Soft

Constructed of flexible, yet tough, foam and shaped to fit comfortably in your hand. The design is good for both flat surfaces as well as contours. Works with standard hook & loop sheets.

NorGrip – Firm

Constructed of durable material and shaped to fit comfortably in your hand. The firm design produces a true, flat surface. Works with standard hook & loop sheets.



Rubber Hand Sanding Block

Ideal for uniform sanding. Can be used for dry or wet sanding. Uses a 2-3/4" x 9" sheet which is 1/4 of a standard 9" x 11" sheet. Slotted jaws securely hold sheets in place.

DESCRIPTION	076607-
Rubber Hand Sanding Block	43140
CASE	14



Ergonomic Hand Sanding Block for 6" Discs

The unique design quickly converts a 6" diameter PSA or NorGrip disc into a hand sander. The ergonomic design of the pad fits the user's fingers for added comfort and reduced fatigue.

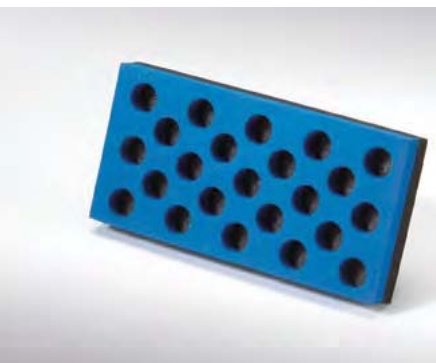
DESCRIPTION	636425-
For 6" PSA Discs	03727
For 6" NorGrip Discs	03726
CASE	5



Dual Density Wet Sanding Block

Because of the “grabbing” power of these blocks, no adhesive is required, simply wrap the paper around the block. The dense side is for more aggressive blocking, while the soft side is for color sanding. These blocks come in a “point of purchase” display pack.

DESCRIPTION	636425-
Wet Sanding Block	03728
CASE	12



Holey Block

A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces. A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate. The plain side provides firmness and a comfortable, easy-to-hold surface. These blocks come in a “point of purchase” display pack.

DESCRIPTION	636425-
Holey Block	03729
CASE	8



PSA Sanding Board

The PSA Sanding Board has a cushioned surface. Spring clips mounted at each end securely hold 2-3/4" x 17-1/2" abrasive sheets or may be used with 2-3/4" by 16-1/2" PSA sheets.

DESCRIPTION	636425-
PSA Body File Sanding Board	42724
CASE	6



NorGrip Sanding Board

The NorGrip Sanding Board has a lightweight, rugged design for easy sanding of plastic fillers. Spring clips at each end securely hold 2-3/4" x 17-1/2" sheets or may be used with 2-3/4" x 16-1/2" NorGrip sheets.

DESCRIPTION	636425-
NorGrip Body File Sanding Board	52836
CASE	5



NorGrip Air File Shoe

The NorGrip Air File Shoe eliminates the need for clips. The quick-change backing positively locks and unlocks every time, for fast, easy-to-manage use of hook & loop file sheets.

DESCRIPTION	636425-
NorGrip Air File Shoe	52835
CASE	5

**Low Profile, Soft Density**

For Medium To Fine Grit Sanding
(Soft, thicker foam for contours)
Grits – 320 and Finer

**Low Profile, Medium Density**

For Coarse to Medium Grit Sanding
(Hard edge)
Grits – 320 and Coarser

**Tapered Edge, Medium Density**

For Coarse to Medium Grit Sanding
(Flexible edge, easy to reach small contours)
Grits – 320 and Coarser

**Soft
Low Profile
PSA**

DESCRIPTION	636425-	RPM
5" Soft PSA Low Profile	06126	12,000
6" Soft PSA Low Profile	06127	12,000
CASE	5	

**Soft
Low Profile
NorGrip**

DESCRIPTION	636425-	RPM
3" Soft NorGrip Low Profile	06128*	12,000
5" Soft NorGrip Low Profile	06129	12,000
6" Soft NorGrip Low Profile	06130	12,000
CASE	5	
*CASE	10	

**Medium
Low Profile
PSA**

DESCRIPTION	636425-	RPM
5" Medium PSA Low Profile	06131	15,000
6" Medium PSA Low Profile	06133	15,000
CASE	5	

**Medium
Low Profile
PSA
Vacuum**

DESCRIPTION	636425-	RPM
5" x 5 hole Med PSA Low Profile	06132	15,000
6" x 6 hole Med PSA Low Profile	06134	15,000
CASE	5	

Pads have a riveted 5/16"-24 threaded shank and are made with polyurethane foam with a fiberglass back plate.



**Medium
Low Profile
NorGrip**



DESCRIPTION	636425-	RPM
5" Medium NorGrip Low Profile	06135	15,000
6" Medium NorGrip Low Profile	06137	15,000
CASE	5	



**Medium
Low Profile
NorGrip
Vacuum**



DESCRIPTION	636425-	RPM
5" x 5 h Med NorGrip Low Profile	06136	15,000
6" x 6 h Med NorGrip Low Profile	06138	15,000
CASE	5	



**Medium
Tapered Edge
PSA**

DESCRIPTION	636425-	RPM
5" Medium PSA Tapered	06139	15,000
6" Medium PSA Tapered	06141	15,000
CASE	5	



**Medium
Tapered Edge
PSA
Vacuum**

DESCRIPTION	636425-	RPM
5" x 5 h Med PSA Tapered Vac	06140	15,000
6" x 6 h Med PSA Tapered Vac	06142	15,000
CASE	5	



**Medium
Tapered Edge
NorGrip**



DESCRIPTION	636425-	RPM
5" Medium NorGrip Tapered	06143	15,000
6" Medium NorGrip Tapered	06145	15,000
CASE	5	



**Medium
Tapered Edge
NorGrip
Vacuum**



DESCRIPTION	636425-	RPM
5" x 5 h Med NorGrip Tapered	06144	15,000
6" x 6 h Med NorGrip Tapered	06146	15,000
CASE	5	

Pads have a riveted 5/16"-24 threaded shank and are made with polyurethane foam with a fiberglass back plate.



8" Back-Up Pads

All pads have 5/8-11 threaded shank. Designed for use with 8" PSA and NorGrip discs.

DESCRIPTION	636425-	RPM
8" PSA	43112	6,000
8" x 5/8"-11 NorGrip	43704	4,800
8" VAC/Non-VAC NorGrip 5 Screw	43712*	1,500
8" VAC/Non-VAC NorGrip 6 Screw	43714*	1,500
CASE	5	
*CASE	1	



Foam Interface Pads

Designed for use with fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Disc Back-Up Pads.

DESCRIPTION	THICKNESS	636425-	636425-	636425-
3" Thin NorGrip Pad	1/2"	05457	-	-
6" Thin NorGrip Pad	1/2"	-	42089	-
5" Foam Interface Pad	3/4"	-	-	02161
6" Foam Interface Pad	3/4"	-	-	02162
PKG/CASE		10/1	5/1	2/10



Pin Stripe Removal Wheel

This wheel is designed to remove pinstripes, decals and molding adhesive without damage to the underlying surface. Tan colored, it is 4" diameter, 5/8" thick with a 1/16" step and has a 5/16-24 attached threaded mandrel.

DESCRIPTION	636425-	RPM
4" x 5/8" x 5/16-24 Mandrel	05624	4,000
3/8" Drill Adapter for #05624	36135	-
PKG/CASE	1/5	



Norton Tack Cloths

A specially formulated soft cloth that effectively removes dust, dirt and sanding residue. It contains no waxes or silicones, and is compatible with all paints. This cloth will not dry out and is always soft and tacky. It is spontaneous combustion proof, non-toxic and anti-static.

DESCRIPTION	076607-
Tack Cloth	49008
PKG/CASE	12/12



NORTON

OPTIMIZE PERFORMANCE WITH
PREMIUM ACCESSORIES





Attractive retail package

Premium products for best performance

Full line of abrasives to handle any repair

FEATURES

- Premium abrasives
- Retail package

BENEFITS

- Ultimate performance and long life
- Same products used by professionals
- Engineered for automotive refinishing applications
- Protects product in a shop environment
- Hang on a pegboard for convenience

9" x 11" Dry Sanding Sheets

DESCRIPTION	GRIT	662611-
Dry Sanding	P320B	48534
Dry Sanding	P220B	48536
Dry Sanding	P180B	48537
Dry Sanding	P80D	48556
Dry Sanding	P40D	48557
PKG/CASE		5/10

9" x 11" Wet Sanding Sheets

DESCRIPTION	GRIT	662611-
Black Ice Waterproof	2500A	48544
Black Ice Waterproof	2000A	48545
Black Ice Waterproof	1500A	48546
Black Ice Waterproof	1200A	48547
Black Ice Waterproof	1000A	48548
Black Ice Waterproof	P800B	48549
Black Ice Waterproof	P600B	48550
Black Ice Waterproof	P400B	48552
Black Ice Waterproof	P320B	48553
Black Ice Waterproof	P220B	48555
Waterproof	180C	48538*
Waterproof	80C	48542*
PKG/CASE		5/10
*PKG/CASE		3/10

2-3/4" x 16-1/2" Stick and Sand Longboard

DESCRIPTION	GRIT	662611-
Norton Blue Mag	80E	48562
Norton Blue Mag	40E	48563
Norton Blue Mag	36E	48564
PKG/CASE		5/10

2-3/4" x 17-1/2" Longboard

DESCRIPTION	GRIT	662611-
A275	P180B	48566
A275	P150B	48567
Norton Blue Mag	80E	48571
Norton Blue Mag	40E	48572
Norton Blue Mag	36E	48573
PKG/CASE		5/10

Blue Magnet Micro-Fibre Wipe

DESCRIPTION	662611-	
16" x 16" Wipe	04402	
PKG/CASE		5/4

Grinding Discs

DESCRIPTION	GRIT	662611-
5" NorZon Fibre discs	24	48574
5" NorZon Fibre discs	36	48575
7" NorZon Fibre discs	24	48592
7" NorZon Fibre discs	36	48593
PKG/CASE		2/10

6" Stick and Sand Discs

DESCRIPTION	GRIT	662611-
A275 PSA discs	P600B	48576
A275 PSA discs	P400B	48578
A275 PSA discs	P320B	48580
A275 PSA discs	P220B	48583
A275 PSA discs	P180B	48584
A275 PSA discs	P120B	48586
A275 PSA discs	P80B	48588
Norton Blue Mag PSA discs	80E	48589
Norton Blue Mag PSA discs	40E	48590
Norton Blue Mag PSA discs	36E	48591
PKG/CASE		5/10

8" Stick and Sand Discs

DESCRIPTION	GRIT	662611-
Norton Blue Mag PSA discs	80E	48594
Norton Blue Mag PSA discs	40E	48595
Norton Blue Mag PSA discs	36E	48596
PKG/CASE		5/10

6" x 9" Scuff Pads

DESCRIPTION	GRIT	662610-
Primer Prep	Maroon	48597
Color Prep	Gray	48598
PKG/CASE		3/10

Medallion Cut-Off Blade

DESCRIPTION	GRIT	076607-
3" x 1/16" x 3/8"	36	03876
PKG/CASE		1/10

3" TR Discs

DESCRIPTION	GRIT	662610-
Bear-Tex Surface Blending	Coarse	662610-48607
NorZon Grinding	24	662611-48608
NorZon Grinding	36	662611-48609
PKG/CASE		3/10



Screen-Bak Cloth Rolls

Open mesh backing allows for an extremely load-resistant product. Silicon carbide abrasive bonded on to open mesh backing. Can be used wet or dry.



Handy Rolls – E-Z Flex Metalite Cloth

Sharp, long-lasting aluminum oxide abrasive on a soft cloth backing that fits hands comfortably. Easily torn to exact length without shedding. Ideal for deburring, cleaning, and polishing metal.



Bear-TEX Surface Blending NorGrip Discs

NorGrip Surface Blending discs feature a hook and loop fastening system. Ideal for removal of light rust, oxides and coatings



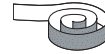
Bear-TEX NorGrip Disc Back-up Pads

Gripper-faced back-up pads provide easy, "press-on" mounting to firmly anchor Bear-TEX Surface Blending Discs.



Bear-TEX Brushes

Made with tough, yet flexible nylon filaments heavily embedded with silicon carbide abrasive. Bear-TEX brushes offer significant advantages over wire brushes, steel wool, and other abrasive forms where conformability and longer life are needed. Excellent for work on pick-up truck beds. Requires air-cooled back-up pad for operation.



SIZE 1-1/2" X 25 YDS

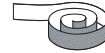
GRIT 662611-

P180 07265

P120 07270

P80 07275

CASE 10



SIZE 1" X 50 YDS

GRIT 662611-

P400J 26267

P320J 26268

P240J 26270

P220J 26271

P180J 26272

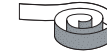
P150J 26273

P120J 26274

P100J 26275

P80J 26276

CASE 5



SIZE 1-1/2" X 50 YDS

GRIT 662611-

P400J 26279

P320J 26280

P240J 26282

P220J 26283

P180J 26284

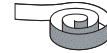
P150J 26285

P120J 26286

P100J 26287

P80J 26288

CASE 5



SIZE 2" X 50 YDS

GRIT 662611-

P400J 26290

P320J 26291

P240J 26293

P220J 26294

P180J 26295

P150J 26296

P120J 26297

P100J 26298

P80J 26299

CASE 5



SIZE 4"

GRIT 662610-

Fine -

Medium 55019

Coarse 55018

CASE 40



SIZE 7"

GRIT 662610-

Fine 55029

Medium 55028

Coarse 55027

CASE 25



SIZE 4"

DESCRIPTION 662610-

Back-up Pads 59356

-



SIZE 7"

DESCRIPTION 662610-

Back-up Pads -

59368

RPM

18,000

6,000

4" PADS HAVE A 1/4" SHANK.

7" PADS HAVE 5/8-11 FEMALE THREAD.

SIZE 7" X 1" X 7/8"

GRIT 662610-

120 58834

80 58830

CASE 5



Ceramic Resin Fibre Discs

High performance ceramic grain on a heavy fibre backing, this disc is engineered for cool, rapid stock removal with a fast initial cut rate. Superb on stainless steel and steel alloys.



GRIT	666233-5"	666233-7"
24	55597	55578
36	55598	55594
50	55599	55595
CASE	25	25



Zirconia Resin Fibre Discs

Durable zirconia alumina abrasive with a heavy fibre backing, this disc is a great performer on stainless steel. High strength for tough jobs, it won't break down like aluminum oxide.



GRIT	666233-5"	666233-7"
24	57290	57295
36	57291	57296
50	57292	57297
CASE	25	25



Aluminum Oxide Resin Fibre Discs

Economically priced aluminum oxide abrasive grain on a heavy fibre backing. This general purpose disc is good for small jobs removing welds and imperfections.



GRIT	666233-5"	666233-7"
24	57276	57283
36	57277	57284
50	57278	57285
CASE	25	25



REVOLUTIONIZING REFINISHING

NORTON

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
00298	31453	00678	31561	00854	31536	00978	49911	01115	49841	01222	29000	01222	29000
00299	31454	00679	31562	00855	31537	00979	31562	01116	83824	01222	49912	01222	49912
00301	31456	00679	40528	00868	31551	00979	29000	01116	83815	01223	28999	01223	28999
00304	31459	00680	31563	00869	31552	00979	49912	01117	30833	01223	49913	01223	49913
00306	31461	00681	31564	00870	31553	00980	31563	01119	83814	01224	28998	01224	28998
00307	31462	00682	31565	00871	31554	00980	28999	01119	49821	01224	49914	01224	49914
00309	31464	00683	31566	00907	06070	00980	49913	01120	83813	01225	28995	01225	28995
00322	31470	00686	31661	00907	47434	00981	31564	01120	49822	01225	49915	01225	49915
00323	31471	00688	31662	00908	06069	00981	28998	01121	83812	01261	28993	01261	28993
00323	55373	00690	31664	00909	06068	00981	49914	01121	49824	01261	49916	01261	49916
00325	31473	00707	47434	00909	35900	00982	31565	01122	83811	01318	31466	01318	31466
00325	55374	00709	35900	00910	31519	00982	28995	01122	49825	01319	31467	01319	31467
00328	31476	00710	31519	00911	36996	00982	49915	01123	83810	01320	31468	01320	31468
00328	48340	00711	36996	00912	31521	00983	31566	01123	49826	01321	31469	01321	31469
00329	31477	00712	31521	00913	36995	00983	40532	01124	83809	01322	31470	01322	31470
00329	40508	00713	36995	00914	31524	00983	28993	01124	49827	01323	31471	01323	31471
00330	31478	00714	31524	00915	31526	00983	49916	01125	83808	01325	31473	01325	31473
00330	40509	00716	31527	00916	31527	01050	31584	01125	49828	01326	31474	01326	31474
00331	31479	00717	31528	00917	31528	01057	31573	01126	83807	01327	31475	01327	31475
00331	40510	00718	40385	00918	40385	01059	31575	01126	49829	01328	31476	01328	31476
00332	31480	00720	44926	00918	28688	01062	31578	01127	83806	01329	31477	01329	31477
00332	40511	00721	31532	00920	44926	01063	31579	01127	49830	01330	31478	01330	31478
00333	31481	00730	23617	00921	31532	01064	31580	01166	06147	01331	31479	01331	31479
00333	40512	00731	23618	00950	06043	01067	31583	01167	06148	01332	31480	01332	31480
00367	25307	00732	23619	00950	31550	01068	31585	01169	06149	01333	31481	01333	31481
00368	25436	00750	60579	00951	31533	01069	31586	01170	06150	01344	62328	01344	62328
00371	23573	00750	31584	00952	31534	01070	31587	01171	06151	01345	62330	01345	62330
00373	23574	00768	31585	00953	31535	01071	31588	01172	06152	01352	31470	01352	31470
00374	23575	00769	60578	00954	31536	01072	31589	01173	06153	01353	31471	01353	31471
00377	23576	00769	31586	00955	31537	01073	31590	01173	60325	01354	41198	01354	41198
00379	23577	00770	60577	00956	31538	01075	31592	01174	30838	01355	31473	01355	31473
00380	23578	00770	60573	00957	31539	01076	31593	01175	30839	01356	31474	01356	31474
00389	31638	00770	31587	00959	31541	01077	31594	01188	31454	01357	31475	01357	31475
00391	23608	00771	60572	00959	49900	01078	31595	01189	29004	01358	31476	01358	31476
00393	23609	00771	31588	00961	31543	01079	31596	01190	31456	01359	31477	01359	31477
00394	23610	00772	60571	00962	31544	01080	31597	01193	31459	01360	31478	01360	31478
00418	31505	00772	31589	00962	49902	01081	31598	01194	31460	01361	31479	01361	31479
00512	23588	00773	31590	00963	31545	01082	31599	01195	31461	01362	31480	01362	31480
00515	23589	00775	31592	00963	49903	01083	31600	01196	31462	01363	31481	01363	31481
00516	23590	00776	31593	00964	31546	01100	30826	01197	31463	01373	31505	01373	31505
00521	23591	00778	31595	00964	49904	01101	30827	01198	31464	01375	31507	01375	31507
00524	23592	00779	31596	00965	31547	01108	83832	01202	31470	01377	31509	01377	31509
00525	23593	00780	31597	00965	49905	01108	83823	01203	31471	01378	31510	01378	31510
00539	23614	00781	31598	00966	31548	01108	49833	01203	55373	01379	31511	01379	31511
00542	23615	00782	31599	00966	49906	01109	83831	01205	31473	01380	31512	01380	31512
00543	23616	00783	31600	00967	31549	01109	83822	01205	55374	01381	31513	01381	31513
00621	23596	00791	23596	00967	49907	01109	49834	01206	31474	01382	31514	01382	31514
00624	23597	00792	23597	00968	06042	01110	83830	01208	31476	01383	31515	01383	31515
00625	23598	00793	23598	00968	31551	01110	83821	01208	48340	01396	62320	01396	62320
00639	23617	00799	31644	00969	06041	01110	49836	01209	31477	01396	38670	01396	38670
00642	23618	00800	31645	00969	31552	01110	49842	01209	40508	01397	62318	01397	62318
00656	31538	00801	23614	00970	31553	01110	30832	01210	31478	01397	38671	01397	38671
00657	31539	00802	23615	00971	31554	01111	83829	01210	40509	01398	38672	01398	38672
00659	31541	00803	23616	00972	31555	01111	83820	01211	31479	01406	62330	01406	62330
00661	31543	00828	25444	00972	29004	01111	49837	01211	40510	01406	38673	01406	38673
00662	31544	00829	25684	00973	31556	01112	83828	01212	31480	01407	62328	01407	62328
00663	31545	00833	23588	00973	29003	01112	83819	01212	40511	01407	38674	01407	38674
00664	31546	00834	23589	00973	49908	01112	49838	01213	31481	01408	38675	01408	38675
00665	31547	00835	23590	00974	29002	01113	83827	01213	40512	01417	31453	01417	31453
00666	31548	00843	23591	00974	49909	01113	83818	01218	29003	01419	31454	01419	31454
00667	31549	00844	23592	00975	31558	01113	49839	01218	49908	01419	83814	01419	83814
00672	31555	00845	23593	00975	49910	01114	83826	01219	29002	01419	49821	01419	49821
00673	31556	00850	31550	00976	31559	01114	83817	01219	49909	01420	31456	01420	31456
00675	31558	00851	31533	00977	31560	01114	49840	01220	49910	01420	83813	01420	83813
00676	31559	00852	31534	00978	31561	01115	83825	01221	29001	01420	49822	01420	49822
00677	31560	00853	31535	00978	29001	01115	83816	01221	49911	01421	31457	01421	31457

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
01421	83812	01547	23574	01951	41325	02260	23611	05028	26286	06381	05622
01422	31458	01548	23575	01952	41326	02261	23612	05029	26287	06382	05621
01422	83811	01549	23576	01953	41327	02262	23613	05030	26288	06383	05622
01422	49824	01550	23577	01987	89011	02469	31641	05042	26291	06386	05620
01423	31459	01551	23578	01988	89012	02470	31642	05044	26293	06396	05623
01423	83810	01569	23582	01989	89032	02472	31643	05046	26295	06404	72018
01423	49825	01619	31488	01990	89030	02473	31644	05047	26296	06405	72014
01424	31460	01620	31490	01991	89034	02500	42770	05048	26297	06408	72012
01424	83809	01622	31492	02000	39382	02536	31621	05049	26298	06727	03344
01424	49826	01623	31493	02001	39384	02537	31622	05050	26299	06727	06727
01425	31461	01624	31494	02002	39385	02538	31623	05071	07265	06728	03345
01425	83808	01625	31495	02003	39346	02539	31624	05072	07270	06728	06728
01425	49827	01626	31496	02004	39386	02541	31626	05073	07275	06742	03723
01426	31462	01628	31498	02005	39387	02542	31627	05440	42091	06969	78000
01426	83807	01634	31505	02006	39388	02543	31628	05441	42094	07445	58001
01426	49828	01635	31507	02007	39389	02544	31629	05442	42090	07447	58000
01427	31463	01636	31508	02019	39377	02545	31630	05450	02981	07448	58002
01427	49829	01637	31509	02020	39378	02546	31631	05452	42773	07450	55018
01428	31464	01638	31510	02021	39373	02547	31632	05519	43140	07451	55019
01428	83806	01639	31511	02022	39372	02548	31633	05526	03728	07460	09324
01428	49830	01640	31512	02023	39371	02549	31634	05546	06127	07461	11781
01429	03658	01641	31513	02032	39379	02552	01123	05555	06131	07466	21780
01430	03657	01642	31514	02033	39380	02553	01124	05556	06133	07470	21780
01431	03656	01643	31515	02034	39381	02568	01128	05575	06139	07471	09324
01432	31470	01660	23583	02035	39382	02590	31681	05576	06141	07480	09191
01433	41198	01661	23584	02036	39383	02590	49557	05579	43112	07481	09190
01434	31471	01667	23580	02037	39384	02591	31683	05655	06132	07485	09194
01434	83823	01811	65925	02038	39385	02591	49558	05656	06134	07486	09193
01434	49833	01811	60570	02039	39346	02593	31685	05711	42077	07491	09502
01435	31473	01812	23437	02039	39346	02594	31686	05725	42079	07492	59356
01435	83822	01812	60568	02040	39386	02594	49561	05734	42078	07499	05624
01435	49834	01813	23436	02041	39387	02595	31687	05740	42093	07500	55106
01436	31474	01813	60567	02042	39388	02595	49562	05741	42095	07513	09192
01436	49835	01814	23435	02043	39389	02596	31688	05742	42092	07515	09189
01437	31475	01814	60566	02044	39370	02597	31689	05748	52835	07521	06076
01437	83821	01815	23434	02045	39369	02597	49564	05755	06135	07522	06077
01437	49836	01815	60565	02063	31553	02598	31690	05756	06137	07715	55103
01438	31476	01816	65920	02065	31519	02599	31691	05773	02161	07716	55105
01438	83820	01816	60564	02066	31552	02599	49566	05775	06143	07745	58005
01438	49837	01817	23430	02068	35900	02600	03078	05776	06145	07777	58000
01439	31477	01817	60563	02103	84103	02601	03077	05779	43704	08001	82706
01439	83819	01818	23429	02104	84104	02602	03076	05837	04690	08008	82705
01439	49838	01818	60562	02112	84108	02604	03075	05838	04691	08051	82720
01440	31478	01820	65916	02113	84105	02606	03074	05855	06136	08061	82710
01440	83818	01820	60561	02114	84106	02669	31641	05865	06138	08090	82725
01440	49839	01913	41318	02115	84107	02670	31642	05887	06116	08115	06115
01441	31479	01913	38561	02135	01120	02672	31643	05907	04625	08193	04628
01441	83817	01913	44048	02135	30835	02673	31644	05910	82770	08223	04616
01441	49840	01913	26558	02138	30836	04040	04615	05917	82781	08267	04677
01442	31480	01914	41319	02139	30837	04147	04647	05974	97116	08268	04678
01442	83816	01914	38562	02175	01119	04240	04615	06013	05376	08269	04679
01442	49841	01914	44047	02220	23620	04247	04647	06016	04402	08271	04671
01443	31481	01914	26557	02221	23621	05001	26267	06064	97116	08272	04672
01443	83815	01915	41320	02222	23622	05002	26268	06068	97116	08273	04673
01443	49842	01915	38563	02225	01119	05004	26270	06069	06078	08274	04674
01485	31609	01915	44046	02230	23608	05005	26271	06070	97116	08275	04675
01488	31612	01915	26556	02230	30838	05006	26272	06071	06078	08277	04680
01489	31613	01921	38592	02231	23609	05007	26273	06084	42082	08307	97121
01490	31614	01922	38593	02231	30839	05008	26274	06085	97116	08308	97120
01491	31615	01923	38594	02232	23610	05009	26275	06086	06078	08329	97120
01493	31617	01927	38582	02232	30840	05010	26276	06334	05838	08360	82751
01501	25244	01928	38583	02248	30839	05021	26279	06338	36220	08398	82786
01506	23573	01929	38584	02254	31650	05022	26280	06340	36219	08505	82750
01506	30832	01943	41318	02256	23620	05024	26282	06377	76377	08609	82735
01545	25307	01944	41319	02258	23621	05026	26284	06378	76378	08611	82740
01546	25436	01945	41320	02259	23622	05027	26285	06380	05621	08612	82741

3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON	3M	NORTON
08656	82746	16019	21655	16111	21676	31435	48580	32022	48547	32232	48564
08881	82776	16022	21667	16114	21645	31438	48583	32023	48546	32541	48534
08883	82775	16023	21652	16115	21650	31439	48584	32035	48549	32545	48537
08984	04623	16024	21649	16116	21679	31441	48586	32036	48550	32568	48566
16000	21647	16046	21669	16300	21646	31443	48588	32038	48552	37447	48597
16001	21651	16053	21668	16314	21644	31506	48589	32040	48553	37448	48598
16003	21658	16054	21670	16324	21648	31547	48590	32043	48555	50335	57606
16005	21659	16099	21656	20427	06128	31548	48591	32044	48545	50337	57608
16006	21660	16102	21675	20427	06128	31549	48594	32115	48556	50338	57611
16007	21661	16103	21671	26334	05838	31550	48595	32118	48557	50339	57612
16008	21662	16104	21672	26338	36220	31914	48575	32220	48571	50340	57613
16015	21663	16105	21673	26340	36219	31915	48574	32221	48572		
16016	21664	16106	21674	31407	48609	31922	48593	32222	48573		
16017	21665	16109	21677	31408	48608	31990	03876	32230	48562		
16018	21666	16110	21678	31434	48578	32021	48548	32231	48563		



THERE HAS NEVER BEEN A BETTER TIME TO
TAKE NORTON FOR A TEST DRIVE!

UPC	PART #	PAGE #
636425	00402	31
636425	00403	31
636425	00404	31
636425	00407	31
636425	00467	31
636425	00477	28
662611	01128	15
636425	02161	50
636425	02162	50
636425	02517	27
636425	02532	45
636425	02981	45
636425	03029	27
636425	03030	27
076607	03074	21
076607	03075	21
076607	03076	21
076607	03077	21
076607	03078	21
636425	03344	30
636425	03345	30
636425	03656	25
636425	03657	25
636425	03658	25
636425	03659	25
636425	03660	25
636425	03670	18
636425	03697	30
636425	03723	30
636425	03726	46
636425	03727	46
636425	03728	47
636425	03729	47
076607	03876	51
636425	04402	17/51
636425	04615	36
636425	04616	36
636425	04617	36
636425	04618	36
636425	04622	37
636425	04623	38
636425	04624	36
636425	04625	36
636425	04627	38/41
636425	04628	38/41
636425	04631	38
636425	04632	38
636425	04633	38
636425	04647	36
636425	04671	39
636425	04672	39
636425	04673	39
636425	04674	39
636425	04675	40
636425	04676	40
636425	04677	39
636425	04678	39
636425	04679	39
636425	04680	40
636425	04690	40
636425	04691	40
076607	05376	20
636425	05457	17
636425	05457	50
636425	05459	17/18
636425	05460	17/18
076607	05479	31
076607	05480	31
076607	05481	31
076607	05482	31

UPC	PART #	PAGE #
636425	05524	18
636425	05620	29
636425	05621	29
636425	05622	29
636425	05623	29
636425	05624	50
636425	05838	28
636425	05920	30
636425	05921	30
636425	05922	30
636425	05923	30
636425	06041	17
636425	06042	17
636425	06043	17
636425	06068	17
636425	06069	17
636425	06070	17
636425	06076	20
636425	06077	20
636425	06078	17
636425	06079	34
636425	06080	34
636425	06081	34
636425	06082	34
636425	06085	5
636425	06086	5
636425	06087	5
636425	06088	5
636425	06089	5
636425	06090	5
636425	06115	37
636425	06116	37
636425	06126	48
636425	06127	48
636425	06128	17/18
636425	06128	48
636425	06129	48
636425	06130	48
636425	06131	48
636425	06132	48
636425	06133	48
636425	06134	48
636425	06135	48
636425	06136	49
636425	06137	48
636425	06138	49
636425	06139	49
636425	06140	49
636425	06141	49
636425	06142	49
636425	06143	49
636425	06144	49
636425	06145	49
636425	06146	49
636425	06147	13
636425	06148	13
636425	06149	13
636425	06150	13
636425	06151	13
636425	06152	13
636425	06153	13
636425	06727	30
636425	06728	30
662611	07265	54
662611	07270	54
662611	07275	54
662610	09182	25
662610	09183	25
662610	09185	25
662610	09186	25

UPC	PART #	PAGE #
662610	09189	25
662610	09190	25
662610	09191	25
662610	09192	25
662610	09193	25
662610	09194	25
662610	09324	22
662610	09427	27
662610	09428	27
662610	09429	27
662610	09502	22
662534	10198	23
662435	10630	23
662435	10655	23
662435	10675	23
662435	10677	23
662610	11781	22
662610	11782	22
662533	13588	23
662611	19262	27
662611	19263	27
662611	19264	27
662611	19265	27
662611	19267	27
662611	19268	27
662611	19269	27
662611	19270	27
662611	21048	24
662611	21049	24
662611	21053	24
662611	21054	24
662611	21287	27
662611	21288	27
662611	21289	27
662611	21290	27
076607	21644	34
076607	21645	34
076607	21646	34
076607	21647	34
076607	21648	34
076607	21649	34
076607	21650	34
076607	21651	34
076607	21652	34
076607	21653	34
076607	21654	34
076607	21655	34
076607	21656	34
076607	21658	35
076607	21659	35
076607	21660	35
076607	21661	35
076607	21662	35
076607	21663	35
076607	21664	35
076607	21665	35
076607	21666	35
076607	21667	35
076607	21668	35
076607	21669	35
076607	21670	35
076607	21671	35
076607	21672	35
076607	21673	35
076607	21674	35
076607	21675	35
076607	21676	35
076607	21677	35
076607	21678	35
076607	21679	35

UPC	PART #	PAGE #
076607	21752	35
662610	21780	22
636425	23429	4
636425	23434	4
636425	23435	4
636425	23436	4
636425	23437	4
662611	23573	10
662611	23574	10
662611	23575	10
662611	23576	10
662611	23577	10
662611	23578	10
662611	23580	10
662611	23582	10
662611	23583	10
662611	23584	10
662611	23588	10
662611	23589	10
662611	23590	10
662611	23591	10
662611	23592	10
662611	23593	10
662611	23596	10
662611	23597	10
662611	23598	10
662611	23608	11
662611	23609	11
662611	23610	11
662611	23611	11
662611	23612	11
662611	23613	11
662611	23614	11
662611	23615	11
662611	23616	11
662611	23617	11
662611	23618	11
662611	23619	11
662611	23620	11
662611	23621	11
662611	23622	11
662611	25244	10
662611	25307	10
662611	25436	10
662611	25444	10
662611	25595	11
662611	25684	10
662611	26267	54
662611	26268	54
662611	26270	54
662611	26271	54
662611	26272	54
662611	26273	54
662611	26274	54
662611	26275	54
662611	26276	54
662611	26279	54
662611	26280	54
662611	26282	54
662611	26283	54
662611	26284	54
662611	26285	54
662611	26286	54
662611	26287	54
662611	26288	54
662611	26290	54
662611	26291	54
662611	26293	54
662611	26294	54
662611	26295	54

UPC	PART #	PAGE #
662611	26296	54
662611	26297	54
662611	26298	54
662611	26299	54
662611	26511	11
662611	26512	11
662611	26556	27
662611	26557	27
662611	26558	27
662611	26560	27
662611	28688	8
662610	28993	13
662610	28995	13
662610	28998	13
662610	28999	13
662610	29000	13
662610	29001	13
662610	29002	13
662610	29003	13
662610	29004	13
662611	30826	14
662611	30827	14
662611	30832	14
662611	30833	14
662611	30834	14
662611	30835	15
662611	30836	15
662611	30837	15
662611	30838	15
662611	30839	15
662611	30840	15
662611	31448	7
662611	31449	7
662611	31450	7
662611	31451	7
662611	31452	7
662611	31453	7
662611	31454	7
662611	31456	7
662611	31457	7
662611	31458	7
662611	31459	7
662611	31460	7
662611	31461	7
662611	31462	7
662611	31463	7
662611	31464	7
662611	31465	7
662611	31466	7
662611	31467	7
662611	31468	7
662611	31469	7
662611	31470	7
662611	31471	7
662611	31473	7
662611	31474	7
662611	31475	7
662611	31476	7
662611	31477	7
662611	31478	7
662611	31479	7
662611	31480	7
662611	31481	7
662611	31487	7
662611	31488	7
662611	31490	7
662611	31492	7
662611	31493	7
662611	31494	7
662611	31495	7

UPC	PART #	PAGE #	UPC	PART #	PAGE #	UPC	PART #	PAGE #	UPC	PART #	PAGE #	UPC	PART #	PAGE #
662611	31496	7	662611	31590	8	636425	36219	28	662611	41319	26	662611	48555	51
662611	31497	7	662611	31592	8	636425	36220	28	662611	41320	26	662611	48556	51
662611	31498	7	662611	31593	8	636425	36224	18	662611	41323	26	662611	48557	51
662611	31502	7	662611	31594	8	662611	36995	8/18	662611	41324	26	662611	48562	51
662611	31503	7	662611	31595	8	662611	36996	8	662611	41325	26	662611	48563	51
662611	31505	7	662611	31596	8	662611	38561	26	662611	41326	26	662611	48564	51
662611	31507	7	662611	31597	8	662611	38562	26	662611	41327	26	662611	48566	51
662611	31508	7	662611	31598	8	662611	38563	26	662611	41341	26	662611	48567	51
662611	31509	7	662611	31599	8	662611	38582	26	662611	41343	26	662611	48571	51
662611	31510	7	662611	31600	8	662611	38583	26	636425	41396	41	662611	48572	51
662611	31511	7	662611	31609	7	662611	38584	26	636425	41397	41	662611	48573	51
662611	31512	7	662611	31612	7	662611	38590	26	636425	41398	41	662611	48574	51
662611	31513	7	662611	31613	7	662611	38591	26	636425	41399	38	662611	48575	51
662611	31514	7	662611	31614	7	662611	38592	26	636425	41400	38	662611	48576	51
662611	31515	7	662611	31615	7	662611	38593	26	636425	42077	17	662611	48578	51
662611	31519	8	662611	31617	7	662611	38594	26	636425	42078	17	662611	48580	51
662611	31521	8	662611	31618	9	662611	38600	26	636425	42079	17	662611	48583	51
662611	31524	8/18	662611	31619	9	662611	38601	26	636425	42080	17	662611	48584	51
662611	31526	8	662611	31620	9	662611	38633	24	636425	42082	17	662611	48586	51
662611	31527	8/18	662611	31621	9	662611	38634	24	636425	42089	17	662611	48588	51
662611	31528	8/18	662611	31622	9	662611	38635	24	636425	42089	50	662611	48589	51
662611	31532	8/18	662611	31623	9	662611	38637	24	636425	42090	46	662611	48590	51
662611	31533	8	662611	31624	9	662611	38638	24	636425	42091	46	662611	48591	51
662611	31534	8	662611	31626	9	662611	38660	24	636425	42092	46	662611	48592	51
662611	31535	8	662611	31627	9	662611	38661	24	636425	42093	46	662611	48593	51
662611	31536	8	662611	31628	9	662611	38662	24	636425	42094	46	662611	48594	51
662611	31537	8	662611	31629	9	662611	38664	24	636425	42095	46	662611	48595	51
662611	31538	8	662611	31630	9	662611	38665	24	636425	42724	47	662611	48596	51
662611	31539	8	662611	31631	9	662611	38670	24	636425	42770	45	662610	48597	51
662611	31541	8	662611	31632	9	662611	38671	24	636425	42772	45	662610	48598	51
662611	31543	8	662611	31633	9	662611	38672	24	636425	42773	45	662610	48607	51
662611	31544	8	662611	31634	9	662611	38673	24	636425	43005	26	662611	48608	51
662611	31545	8	662611	31635	9	662611	38674	24	636425	43112	49	662611	48609	51
662611	31546	8	662611	31636	9	662611	38675	24	076607	43140	46	076607	49008	50
662611	31547	8	662611	31637	9	662611	39346	19	636425	43210	24	662611	49542	12
662611	31548	8	662611	31638	9	662611	39369	19	636425	43225	24	662611	49543	12
662611	31549	8	662611	31639	9	662611	39370	19	636425	43421	26	662611	49546	12
662611	31550	8	662611	31640	9	662611	39371	19	636425	43422	26	662611	49557	12
662611	31551	8	662611	31641	9	662611	39372	19	636425	43423	26	662611	49558	12
662611	31552	8	662611	31642	9	662611	39373	19	636425	43425	26	662611	49561	12
662611	31553	8	662611	31643	9	662611	39374	19	636425	43463	26	662611	49562	12
662611	31554	8	662611	31644	9	662611	39375	19	636425	43704	49	662611	49564	12
662611	31555	8	662611	31645	9	662611	39377	19	636425	43712	49	662611	49566	12
662611	31556	8	662611	31646	9	662611	39378	19	636425	43714	49	662611	49821	14
662611	31558	8	662611	31647	9	662611	39379	19	636425	43832	17/18	662611	49822	14
662611	31559	8	662611	31648	9	662611	39380	19	662611	44046	27	662611	49824	14
662611	31560	8	662611	31649	9	662611	39381	19	662611	44047	27	662611	49825	14
662611	31561	8	662611	31650	9	662611	39382	19	662611	44048	27	662611	49826	14
662611	31562	8	662611	31651	9	662611	39383	19	662611	44926	8	662611	49827	14
662611	31563	8	662611	31652	9	662611	39384	19	662611	47432	18	662611	49828	14
662611	31564	8	662611	31654	9	662611	39385	19	662611	47433	18	662611	49829	14
662611	31565	8	662611	31656	9	662611	39386	19	662611	47434	8/18	662611	49830	14
662611	31566	8	662611	31657	9	662611	39387	19	662611	47437	18	662611	49831	14
662611	31571	8	662611	31658	9	662611	39388	19	662611	47438	18	662611	49833	14
662611	31573	8	662611	31661	8	662611	39389	19	662611	47439	18	662611	49834	14
662611	31575	8	662611	31662	8	662610	40261	13	662611	48340	12	662611	49835	14
662611	31576	8	662611	31663	8	662611	40385	8/18	662611	48534	51	662611	49836	14
662611	31577	8	662611	31664	8	662611	40508	12	662611	48536	51	662611	49837	14
662611	31578	8	662611	31679	8	662611	40509	12	662611	48537	51	662611	49838	14
662611	31579	8	662611	31681	8	662611	40510	12	662611	48538	51	662611	49839	14
662611	31580	8	662611	31683	8	662611	40511	12	662611	48542	51	662611	49840	14
662611	31581	8	662611	31685	8	662611	40512	12	662611	48544	51	662611	49841	14
662611	31582	8	662611	31686	8	662611	40528	12	662611	48545	51	662611	49842	14
662611	31583	8	662611	31687	8	662611	40529	12	662611	48546	51	662611	49847	14
662611	31584	8	662611	31688	8	662611	40530	12	662611	48547	51	662611	49900	14
662611	31585	8	662611	31689	8	662611	40531	12	662611	48548	51	662611	49902	14
662611	31586	8	662611	31690	8	662611	40532	12	662611	48549	51	662611	49903	14
662611	31587	8	662611	31691	8	662611	41316	26	662611	48550	51	662611	49904	14
662611	31588	8	662611	35900	8/18	662611	41317	26	662611	48552	51	662611	49905	14
662611	31589	8	636425	36135	50	662611	41318	26	662611	48553	51	662611	49906	14

UPC	PART #	PAGE #
662611	49907	14
662611	49908	14
662611	49909	14
662611	49910	14
662611	49911	14
662611	49912	14
662611	49913	14
662611	49914	14
662611	49915	14
662611	49916	14
662611	49916	14
636425	52835	47
636425	52836	47
662610	55018	52
662610	55019	52
662610	55027	52
662610	55028	52
662610	55029	52
662610	55103	22/24
662610	55105	22/24
636425	55106	22
662611	55373	12
662611	55374	12
662611	55376	12
666233	55578	53
666233	55594	53
666233	55595	53
666233	55597	53
666233	55598	53
666233	55599	53
666233	57276	53
666233	57277	53
666233	57278	53
666233	57283	53
666233	57284	53
666233	57285	53
666233	57290	53
666233	57291	53
666233	57292	53
666233	57295	53
666233	57296	53

UPC	PART #	PAGE #
666233	57297	53
636425	57606	21
636425	57608	21
636425	57611	21
636425	57612	21
636425	57613	21
636425	57616	21
662610	58000	20
662610	58001	20
662610	58002	20
662610	58005	20
662610	58830	52
662610	58834	52
662610	59356	52
662610	59368	52
662611	60325	13
636425	60561	4
636425	60562	4
636425	60563	4
636425	60564	4
636425	60565	4
636425	60566	4
636425	60567	4
636425	60568	4
636425	60570	4
636425	60571	4
636425	60572	4
636425	60573	4
636425	60577	4
636425	60578	4
636425	60579	4
636425	60605	5
662611	62318	24
662611	62320	24
662611	62322	24
662611	62324	24
662611	62328	24
662611	62330	24
662611	62332	24
662611	62334	24

UPC	PART #	PAGE #
636425	65916	4
636425	65920	4
636425	65925	4
076607	67979	3
636425	72012	28
636425	72014	28
636425	72018	28
636425	76377	29
636425	76378	29
636425	77012	31
636425	77018	31
636425	77024	31
636425	77036	31
636425	78000	29
662611	81412	4
636425	82245	5
076607	82705	42
076607	82706	42
076607	82710	42
076607	82720	42
076607	82725	42
076607	82735	43
076607	82740	43
076607	82741	43
076607	82745	43
076607	82746	43
076607	82750	43
076607	82751	43
076607	82760	43
076607	82761	43
076607	82770	44
076607	82772	44
076607	82775	44
076607	82776	44
076607	82781	44
076607	82786	44
662611	83806	13
662611	83807	13
662611	83808	13
662611	83809	13

UPC	PART #	PAGE #
662611	83810	13
662611	83811	13
662611	83812	13
662611	83813	13
662611	83814	13
662611	83815	13
662611	83816	13
662611	83817	13
662611	83818	13
662611	83819	13
662611	83820	13
662611	83821	13
662611	83822	13
662611	83823	13
662611	83824	13
662611	83825	13
662611	83826	13
662611	83827	13
662611	83828	13
662611	83829	13
662611	83830	13
662611	83831	13
662611	83832	13
662611	84098	15
662611	84100	15
662611	84102	15
662611	84103	15
662611	84104	15
662611	84105	15
662611	84106	15
662611	84107	15
662611	84108	15
662611	85225	3
076607	89011	23
076607	89012	23
076607	89014	23
076607	89018	23
076607	89030	23
076607	89032	23
076607	89034	23

UPC	PART #	PAGE #
662610	89208	31
662611	91305	3
699573	94363	3
699573	94449	3
699573	94450	3
699573	94456	3
699573	94457	3
699573	94459	3
699573	94463	3
699573	94464	3
699573	94466	3
699573	94470	3
699573	94472	3
699573	94474	3
699573	96645	3
699573	96646	3
699573	96648	3
636425	97116	17
636425	97117	38
636425	97118	38
636425	97120	37
636425	97121	37
636425	97122	36
699573	98005	26
699573	98006	26
699573	98007	26
699573	98008	26
699573	98009	26
699573	98010	26
699573	98011	26
699573	98012	26
699573	98013	26
699573	98014	26
699573	98015	26
699573	98016	26
699573	98017	26

Trademarks of Saint-Gobain Abrasives

Registered Trademarks: AVOS, Bear-Tex, Black Ice, Charger, Dry Ice, Gemini, Liquid Ice, Merit, Metalite, Multi-Air, NORaX, NorGrip, No-Fil, Norton BlueMag, Norton SG Blaze, Norton design, NorZon, Rotolo Foam, Screen-Bak, SoftTouch, Speed-Grip, Speed-Lok, Stick and Sand, TufBak.

Trademarks: A275 Original Performance, The Beast, Blue Sheeting, Blue Magnet, Blue Wrap, Charger, Liquid Ice Extra-Cut, Gold Reserve, Greenlyte, Job Pack, Let's Talk Shop, Multi-Air, Medallion, Nor-Kut, Norton adVANtage, NorZon Plus, SpeedGrip



**NOTHING SAYS NORTON
LIKE THE END RESULT**

NORTON

Disc and Body File Fine Grits



		BEST			BETTER			GOOD		BEST – SPECIAL		
		A275 NORGRIP	A275 PSA	A275 PLAIN	DRY ICE Q260 NORGRIP	GOLD RESERVE NORGRIP	GOLD RESERVE PSA DISC ROLL	GOLD RESERVE PSA TAB DISC	GOLD NORGRIP	GOLD PSA	A975 DRY ICE NORGRIP	A975 DRY ICE PSA
UPC		662611-	662611-	662611-	636425-	662610-	662611-	662611-	662611-	662611-	662611-	662611-
3" Disc	P1500	37434	–	–	06070	–	–	–	–	–	–	–
	P1200	–	–	–	06069	–	–	–	–	–	–	–
	P1000	35900	–	–	06068	–	–	–	–	–	–	–
	P800	31519	–	–	–	–	–	–	–	–	–	–
	P600	36996	–	–	–	–	–	–	–	–	–	–
	P500	31521	–	–	–	–	–	–	–	–	–	–
	P400	36995	–	–	–	–	–	–	–	–	–	–
	P320	31524	–	–	–	–	–	–	–	–	–	–
	P240	31526	–	–	–	–	–	–	–	–	–	–
	P220	31527	–	–	–	–	–	–	–	–	–	–
	P180	31528	–	–	–	–	–	–	–	–	–	–
	P150	40385	–	–	–	–	–	–	–	–	–	–
	P120	28688	–	–	–	–	–	–	–	–	–	–
	P100	44926	–	–	–	–	–	–	–	–	–	–
	P80	31532	–	–	–	–	–	–	–	–	–	–
	5" Disc	P1500	31533	31448 ^{NS}	–	–	–	–	–	–	–	–
P1200		31534	31449	–	–	–	–	–	–	–	–	–
P1000		31535	31450	–	–	–	–	–	–	–	–	–
P800		31536	31451	–	–	–	–	–	–	–	–	–
P600		31537	31452	–	–	–	–	–	–	–	–	–
P500		31538	31453	–	–	–	–	–	–	–	–	–
P400		31539	31454	–	–	–	83814	–	–	49821	–	–
P320		31541	31456	–	–	–	83813	–	49900	49822	–	–
P280		–	31457	–	–	–	–	–	–	–	–	–
P240		31543	31458	–	–	–	83812	–	–	49824	–	–
P220		31544	31459	–	–	–	83811	–	49902	49825	–	–
P180		31545	31460	–	–	–	83810	–	49903	49826	–	–
P150		31546	31461	–	–	–	83809	–	49904	49827	–	–
P120		31547	31462	–	–	–	83808	–	49905	49828	–	–
P100		31548	31463	–	–	–	83807	–	49906	49829	–	–
P80		31549	31464	–	–	–	83806	–	49907	49830	–	–
P60	–	–	–	–	–	–	–	–	49831	–	–	
6" Disc	P1500	31550	31465	–	06043	–	–	–	–	–	–	–
	P1200	31551	31466	–	06042	–	–	–	–	–	–	–
	P1000	31552	31467	–	06041	–	–	–	–	–	–	–
	P800	31553	31468	–	–	–	–	–	–	–	–	–
	P600	31554	31469	–	–	29004	662610-40261	–	–	–	–	–
	P500	31555	31470	–	–	–	–	–	–	–	–	–
	P400	31556	31471	–	–	29003	83823	83832	49908	49833	49542	55373
	P320	31558	31473	–	–	29002	83822	83831	49909	49834	49543	55374
	P280	31559	31474	–	–	–	–	–	49910	49835	–	–
	P240	31560	31475	–	–	–	83821	83830	–	49836	–	–
	P220	31561	31476	–	–	29001	83820	83829	49911	49837	49546	55376
	P180	31562	31477	–	–	29000	83819	83828	49912	49838	40528	40508
	P150	31563	31478	–	–	28999	83818	83827	49913	49839	40529	40509
	P120	31564	31479	–	–	28998	83817	83826	49914	49840	40530	40510
	P100	31565	31480	–	–	28995	83816	83826	49915	49841	40521	40511
	P80	31566	31481	–	–	28993	83815	83824	49916	49842	40532	40512
P60	–	–	–	–	–	–	–	–	49847	–	–	
8" Disc	P320	–	31609	–	–	–	–	–	–	–	–	–
	P220	–	31612	–	–	–	–	–	–	–	–	–
	P180	31661	31613	–	–	–	–	–	–	–	–	–
	P150	–	31614	–	–	–	–	–	–	–	–	–
	P120	31662	31615	–	–	–	–	–	–	–	–	–
	P100	31663	–	–	–	–	–	–	–	–	–	–
Body File	P80	31664 ^{NS}	31617	–	–	–	–	–	–	–	–	–
	P220	31641	31635	31647	–	–	–	–	–	–	–	–
	P180	31642	31636	31648	–	–	–	–	–	–	–	–
	P150	31643	31637	31649	–	–	–	–	–	–	–	–
	P120	31644	31638	31650	–	–	–	–	–	–	–	–
	P100	31645	31639	31651	–	–	–	–	–	–	–	–
P80	31646	31640	31652	–	–	–	–	–	–	–	–	
BACKING	B-wt Latex Paper			Film	B-wt Latex Paper			C-wt Paper		B/C-wt Latex Paper		
TEAR-RESISTANCE	High			High	Standard			Standard		High		
GRAIN	Premium Heat Treated A/O			Premium A/O	Aluminum Oxide			Aluminum Oxide		SG Ceramic		
WET / DRY	Dry or Moist			Dry	Dry			Dry		Dry or Moist		

Vacuum and Multi-Air Fine Grits



		BEST					
		A275 NORGRIP VAC	A275 PSA VAC	H875 MULTI-AIR	A975 DRY ICE MULTI-AIR	A275 MULTI-AIR	A275 SOFTTOUCH MULTI-AIR
		662611-	662611-	662611-	636425-	636425-	636425-
5" Disc	UPC						
	P600	31571	-	-	-	-	-
	P500	-	31487	-	-	-	-
	P400	31573	31488	-	-	-	-
	P320	31575	31490	-	-	-	-
	P280	31576	-	-	-	-	-
	P240	31577	31492	-	-	-	-
	P220	31578	31493	-	-	-	-
	P180	31579	31494	-	-	-	-
	P150	31580	31495	-	-	-	-
P120	31581	31496	-	-	-	-	
P100	31582	31497	-	-	-	-	
P80	31583	31498	-	-	-	-	
6" Disc	P1500	31584	-	-	-	-	60579
	P1200	31585	-	-	-	-	-
	P1000	31586	-	-	-	-	60578
	P800	31587	31502 ^{NS}	-	-	60573	60577
	P600	31588	31503	-	-	60572	-
	P500	31589	-	-	-	60571	-
	P400	31590	31505	-	65925 ^{NS}	60570	-
	P320	31592	31507	-	23437 ^{NS}	60568	-
	P280	31593	31508	-	23436 ^{NS}	60567	-
	P240	31594	31509	-	23435 ^{NS}	60566	-
	P220	31595	31510	-	23434 ^{NS}	60565	-
	P180	31596	31511	-	65920	60564	-
	P150	31597	31512	-	-	60563	-
	P120	31598	31513	-	23429	60562	-
	P100	31599	31514	-	-	-	-
	P80	31600	31515	81412	65916	60561	-
Body File	P180	31654	-	-	-	-	-
	P120	31656	-	-	-	-	-
	P100	31657	-	-	-	-	-
	P80	31658 ^{NS}	-	-	-	-	-
BACKING	B-wt Latex Paper		E-wt	B/C-wt Latex Paper	B-wt Latex Paper	B-wt Latex Paper/Foam	
TEAR-RESISTANCE	High		High	High	High	High	
GRAIN	Heat Treated A/O		NorZon	Ceramic Alumina	Heat treated A/O	Heat Treated A/O	

^{NS} NON-STOCK ITEM

Discs and Body File E-Weight Coarse Grits



		BEST					GOOD	
		NORTON BLUEMAG NORGRIP	NORTON BLUEMAG PSA	NORTON BLUEMAG PLAIN	NORTON BLUEMAG NORGRIP VAC	NORTON BLUEMAG PSA VAC	GOLD PSA	GOLD PLAIN
		662611-	662611-	662611-	662611-	662611-	662611-	662611-
5" Disc	UPC							
	80-E	25444	25244	-	-	-	-	-
	40-E	25684	25307	-	-	-	-	-
	36-E	-	25436	-	-	-	-	-
6" Disc	80-E	23588	23573	-	-	-	30832	-
	40-E	23589	23574	-	-	23580	30833	-
	36-E	23590	23575	-	-	-	30834	-
8" Disc	80-E	23591	23576	-	23596	23582	30826	-
	40-E	23592	23577	-	23597 ^{NS}	23583	30827	-
	36-E	23593	23578	-	23598	23584	-	-
Body File	180-E	-	-	26511	-	-	-	-
	100-E	-	25595	26512	-	-	-	-
	80-E	23614	23608	23620	23617	23611	30838 ^{NS}	30835
	40-E	23615	23609	23621	23618	23612 ^{NS}	30839 ^{NS}	30836
	36-E	23616	23610	23622	23619 ^{NS}	23613 ^{NS}	30840	30837
	BACKING	E-wt Latex Paper					E-wt Paper	
TEAR-RESISTANCE	High					Standard		
GRAIN	NorZon					Aluminum Oxide		

^{NS} NON-STOCK ITEM



PRODUCTS AT-A-GLANCE

DRIVEN TO
PERFORM



NORTON



DRIVEN TO
PERFECTION

Sheet Rolls



	BEST		BETTER	GOOD
	A275	A975 DRY ICE	GOLD RESERVE	GOLD
	UPC 662611-	662611-	636425-	662611-
2-3/4" PSA Sheet Roll	P600	31679 ^{NS}	-	-
	P400	31681	49557	06147
	P320	31683	49558	06148
	P240	31685	49560	-
	P220	31686	49561	06149
	P180	31687	49562	06150
	P150	31688	-	06151
	P120	31689	49564	-
	P100	31690	-	06152
	P80	31691	49566	06153
BACKING	B-wt Latex Paper	B/C-wt Latex Paper	B-wt Latex Paper	C-wt Paper
TEAR-RESISTANCE	High	High	Standard	Standard
GRAIN	Heat Treated A/O	SG Ceramic	Aluminum Oxide	Aluminum Oxide

^{NS} NON-STOCK ITEM

Sheets



	BEST		GOOD	
	A275	BLACK ICE	GOLD	
	UPC 662611-	662611-	662611-	
5-1/2 x 9 Sheet	2500A	-	39369	
	2000A	-	39370	
	1500A	-	39371	
	1200A	-	39372	
	1000A	-	39373	
	P800B	-	39374	
	P600B	-	39375	
	9 x 11 Sheet	2500	39377	-
2000		39378	-	
1500		31618	39379	
1200		31619	39380	
1000		31620	39381	
P800		31621	39382	
P600		31622	39383	
P500		31623	39384	
P400		31624	39385	84098
P320		31626	39386	84100
P280		31627	39387	-
P240		31628	39388	84102
P220		31629	39389	84103
P180		31630	-	84104
P150		31631	-	84108
P120		31632	-	84105
P100		31633	-	84106
P80	31634	-	84107	
BACKING	B-wt Latex Paper	A & B wt.	A-wt Paper	
TEAR-RESISTANCE	High	Standard	Standard	
GRAIN	Heat Treated A/O	S/C & A/O	A/O	
WET OR DRY	Dry or Moist	Wet or Dry	Dry	

2"-3" Grinding Discs



		SG BLAZE	NORZON
	UPC	662611-	662611-
2"	80	62324	21049
Speed-Lok TR	60	62322	21048
	50	62320	38670
Back-Up Pad	36	62318	38671
#55103	24	-	38672
3"	80	62334	21054
Speed-Lok TR	60	62332	21053
	50	62330	38673
Back-Up Pad	36	62328	38674
#55105	24	-	38675
2"	80	-	38633
Speed-Lok TS	60	-	38634
	50	-	38635
Back-Up Pad	36	-	38637
#43210	24	-	38638
3"	80	-	38660
Speed-Lok TS	60	-	38661
	50	-	38662
Back-Up Pad	36	-	38664
#43225	24	-	38665
BACKING		Double Laminate	Cloth
GRAIN		Ceramic SG	Zirconia Alumina



		662611-	662611-
2"	Fine (320)	09189	
Speed-Lok TR	Med (120)	09190	
	Coarse (80)	09191	
3"	Fine (320)	09192	
Speed-Lok TR	Med (120)	09193	
	Coarse (80)	09194	
2"	Med (120)	09182	
Speed-Lok TS	Coarse (80)	09183	
3"	Med (120)	09185	
Speed-Lok TS	Coarse (80)	09186	

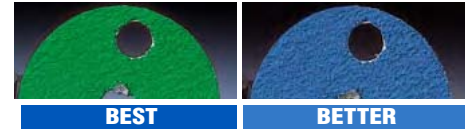


		636425-
3" NorKut	UPC	636425-
	50	03658
	36	03657
	24	03656
BACKING		Plastic
GRAIN		Zirconia Alumina

4"-9" Grinding Discs



		SG BLAZE	GREENLYTE SG	NORZON
	UPC	699573-	662611-	662611-
5"	80	98009	41316	38600
	60	98008	41317	38601
	50	98007	41318	38561
Back-Up Pad	36	98006	41319	38562
#43421	24	98005	41320	38563
7"	80	98014	41323	38590
	60	98013	41324	38591
	50	98012	41325	38592
Back-Up Pad	36	98011	41326	38593
#43422	24	98010	41327	38594
9-1/8"	60	-	41341	-
	50	98017	-	38582
Back-Up Pad	36	98016	41343	38583
#43423	24	98015	-	38584
BACKING		Fibre	Fibre	Fibre
GRAIN		Ceramic SG	Ceramic Blend	Zirconia Alumina



		GREENLYTE PLUS SG	NORZON
	UPC	662611-	662611-
5" AVOS	50	44048	26558
	36	44047	26557
	24	44046	26556
BACKING		Fibre	Fibre
GRAIN		Ceramic Blend	Zirconia Alumina



		662611-
5" AVOS	UPC	662611-
	Fine (320)	09429
	Medium (120)	09190
	Coarse (80)	09191



		NORZON
	UPC	662611-
4 x 5/8" Charger Flap Disc	80	41316
	60	41317
	50	41318
	36	41319
	24	41320
4-1/2 x 5/8-11" Charger Flap Disc	80	41323
	60	41324
	50	41325
	36	41326
	24	41327
4-1/2 x 7/8" Charger Flap Disc	80	41316
	60	41317
	50	41318
	36	41319
	24	41320
BACKING		Cloth
GRAIN		Zirconia Alumina

SPEED AND ENDURANCE

A WINNING COMBINATION!



Norton proudly sponsors the USA Luge team in their quest to be the best.

These world class athletes rely upon high performance Norton products to repair and prepare their sleds for demanding and brutal competition. When athletes like **six-time US National Champion Tony Benshoof** who set the **highest recorded luge speed record of 86.6 mph** are screaming down a luge run mere inches above the ice, they know they can focus on **performing at peak levels** and not worry about a repair failure on their sled because they use the best. In the heat of competition, in the fastest sport on ice, **Norton stands up to the challenge and performs with solid results every time.**

DRIVEN TO **PERFORM**. DRIVEN TO **WIN**.



PHOTOS AND DATA COURTESY OF GORDY SHEER, OLYMPIC SILVER MEDALIST, TONY BENSHOOF, US NATIONAL CHAMPION AND FRED ZIMMY.

WITH EVERYTHING TO GAIN AND NOTHING TO LOSE,
TAKE NORTON FOR A TEST DRIVE!



Norton is 100% committed to bringing the **best performing products** to body shops at a **fair price**.

You can test drive Norton products in your shop when it's convenient for you. Simply let your Norton salesperson know when you'd like to test Norton in your shop. Our test drive program allows the technicians do their regular work, without interruption, using Norton products at no cost in "real world" conditions. You're the final judge of performance. At the end of the day, the Norton salesperson will review the results, provide you with potential cost savings and convert the shop to Norton products if you like what you see.

There has never been a better time to look at ways to **increase productivity** and to **reduce costs** at absolutely no risk to you. There has never been a better time to **take Norton for a Test Drive!**

BETTER PERFORMANCE + BETTER PRICE = BETTER VALUE!



www.nortonautomotive.com

NOTHING SAYS **NORTON** LIKE THE END RESULT



NORTON

Saint-Gobain Abrasives, Inc.

USA: Tel: 1 800 456-8444
Fax: 1 888 383-2249

Canada: Tel: 1 800 263-6565
Fax: 1 800 561-9490

GUARANTEED
NO RISK
TEST POLICY

INDUSTRY TRAINING
ALLIANCE

Continuing Automotive Service Education
ASE
CERTIFIED
TECHNICIAN

official sponsor of
USELUCE
the fastest sport on ice

© Saint-Gobain Abrasives, Inc. April 2009
2009 Chevrolet Corvettes appear courtesy of
General Motors of Canada Limited

FORM #330

SAINT-GOBAIN
ABRASIVES